

# Contact details

#### [ HEADQUARTERS ]

3, avenue du Centre - Les Quadrants - Bâtiment A 78280 Guyancourt - FRANCE

#### [ DOCUMENT LIBRARY ]

http://lh.airwell-res.com

#### [ COMMERCIAL ]

E-mail: airwell-residential@airwell-res.com

Tel: +33 (0)1 76 21 82 00

#### [ AFTERSALES ]

SPARE PARTS ORDERS ■ E-mail: sp@airwell-res.com

TECHNICAL SUPPORT ■ E-mail: technical-spfr@airwell-res.com

Tel: +33 (0)1 76 21 82 95

Monday to Friday: from 9:00 am to 12:30 pm and from 2:00 to 5:00 pm





# Table of contents

		PAGE
HISTORY		4
SERVICES DIVISION	N .	6
AIR TO WATER HEA	AT PUMPS RANGE	20
PAC BT Monobloc	Low temperature heat pump	32
PAC BT Split	Low temperature heat pump with DHW tank included	32
PAC HT Monobloc	High temperature heat pump	42
PAC HT Split	High temperature heat pump split	48
AIR TO AIR HEAT P	UMPS RANGE	56
DLSE+VAV	Ducted medium static pressure monosplit	58
THERMODYNAMIC	WATER HEATERS RANGE	66
TDF 190/1.5	180-L ducted water heater	70
TDF 300/3.5	280-L ducted water heater	72
ICONS GUIDE		78

Version: May, 2017

History



1 047 The beginning of the Airwell's story, a french air conditioning brand.

The firm developed and began the mass production of the first window unit, to offer exceptional climate conditions, mainly dedicated to European and African markets.

Airwell developed a split system unit by splitting its core window unit in two parts. It was the first to produce wall split systems in Europe.

Implantation of historical plant Tillières-sur-Avre in France.

The company designed and produced the first European wall split system range including electronic remote control, a high technology cross-flow fan for low noise levels and rotary compressors.

The group acquired production facilities in China (Shenzhen).

The firm launched its unique and exclusive call center dedicated also to final customer.

Airwell set up presentation and training center in France and worldwide.

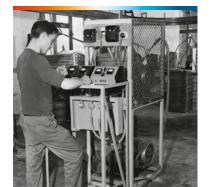
2015 • Airwell launched its new online order service.

Airwell celebrates its 70<sup>th</sup> anniversary.









# Services division

#### The training solution for installers

#### Training courses 🐸



In partnership with its customers, Airwell Residential provides you with Airwell Academy centers for presentations and training, both in France and worldwide. Training courses are regularly offered to present the brand's product range and unique solutions. New centers are due to open throughout the year.









For all training requests, please contact us at the following e-mail address:

■ airwell-academie@airwell-res.com







## Training plan

- Air conditioning
- Residential air conditioning
- Light commercial air conditioning
- Air conditioning systems regulation
- Heating
  - Residential heating
  - Light commercial heating
  - Heating systems regulation
- Statutory trainings
- Solutions for hospitals
- Solutions for hotels
- Residential solutions
- Anti-legionellosis solutions
- Water treatment
- Sales training
- Energy performance
- Design offices
- Installers
- Architects

Read more on our website:

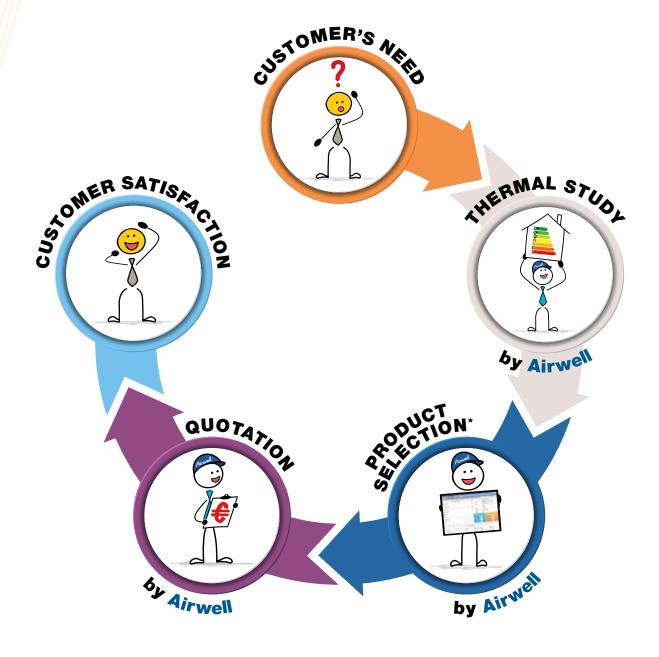
www.airwell-res.com

### Pre-sales

Airwell Residential supports you throughout your projects (housing units, hotels, shops, industrial sites, etc.).

Before your plans are implemented, the pre-sales department studies your residential or industrial project to recommend the best technical solution.

Using selection software, the pre-sales engineer estimates and measures the dimensions of your air conditioning system.



<sup>\*</sup> and installation dimensioning



## Installation / Commissioning

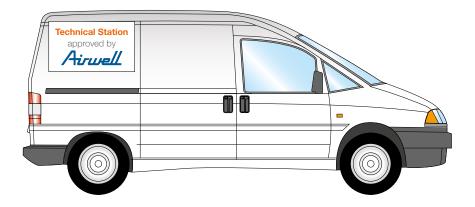
#### **CALL CENTRE**

- → Quick, useful response from our experts
- → Generous availability
- → Multilingual call centre
- → Professionals who constantly benefit from training
- → A customer-based, service-orientated approach!
- → As much attention and help as required for the customer to be fully satisfied



#### LOCAL AND REMOTE TECHNICAL SERVICE (WORLDWIDE)

- → Specialized and experienced technicians
- → Direct contact by telephone; on-site contact for VIP customers if required



#### **SPARE PARTS SERVICE**

→ Global warehouse in France



# Airwell, unique heating range

- Air to water heat pumps range
- Air to air heat pumps range
- Thermodynamic water heaters



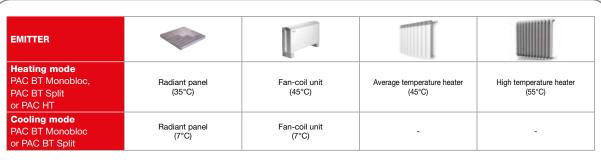
# The exclusive and unique solution thanks to a complete offer

- → Modularity second to none
- → A global offer of products and services

Airwell, necessarily a solution for your needs:







# Heat pumps range



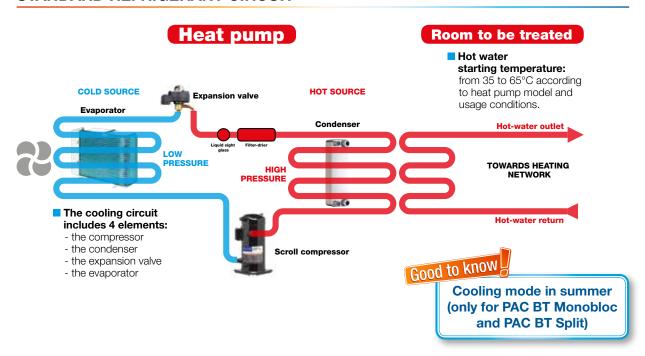
#### Principle of the heat pump

Heat pumps collect heat from outside the home, concentrate this heat and return it into the home.

#### Heat exchanges in a heat pump are related to changes of state.

- ■When a liquid boils, it absorbs heat.
- ■When a gas condenses, it releases this heat.
- → The heat is drawn from the heat source: outside air.
- → It is therefore necessary to use a fluid which can change state at pressures that are compatible with the operation of the temperature and pressure compressors.

#### STANDARD REFRIGERANT CIRCUIT



A heat pump uses electricity to power its compressor and its circulator pump, but unlike a classic convection heater, the energy released by the emitters is much greater than the energy consumed. Seasonal coefficient of performance - SEER in cooling mode and SCOP in heating mode - are important criteria to estimate efficiency of the selected heat pump.

For all the heat pumps included in this catalogue, we have specified the SEER and SCOP for air and water regimes that are suited to all your applications (radiant panel, high-temperature hot water, very low outdoor temperatures, etc.).

### Choosing a heat pump

New build or Refurbishment	Domestic Hot Water production	Cooling/Heating mode	Airwell Solution
New build	Yes	Cooling and heating	PAC BT Split
Refurbishment	Yes	Cooling and heating	PAC BT Monobloc + DHW tank
Refurbishment	No	Cooling and heating	PAC BT Monobloc
Refurbishment	No	Heating only	PAC HT monobloc or PAC HT Split
Refurbishment	Yes	Heating only	PAC HT monobloc or PAC HT Split + DHW tank

#### **CALCULATION OF NEEDS**

Calculate your needs by using the following formula:

$$D = G \times V \times \Delta T$$

- ■D represents heat loss in watts.
- G is the volume ratio of heat loss, corresponding to the insulation of the house (in W/m³/°K).
- ■V is volume of the house in m³.
- △T is the difference between the basic outdoor temperature and the indoor temperature.

This balance does not replace the one performed by a design office, which is recommended for all types of installations, in particular for specific buildings (architecture, insulation, etc.).

EXAMPLES					
New build (very well insulated)	G = 0.4				
Insulated house	G = 0.9				
Modern house	G = 1.0				
Poorly insulated old house (standard wall)	G = 1.3				
Veranda	G = 2.5 to 3.0				



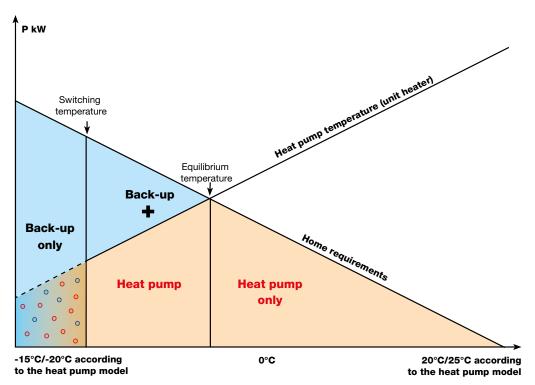
#### **HEAT PUMP SELECTION**

We recommend you to use a configuration with a back-up boiler (electrical or fossil energy) to optimize material cost and performances.

#### → BACK-UP BOILER CONFIGURATION

An Airwell heat pump can adapt to any type of issuers, namely floor heating radiators at low/medium temperature (55°C) as well as for high temperature radiators (65°C).

In the case of a heat pump with back-up\* (electric or boiler) it is necessary to define what is known as the equilibrium point, which matches to the outdoor temperature below which the heat pump heats the home jointly with the auxiliary power source.



#### → SELECT HEAT PUMP CAPACITY DEPENDS ON HEAT LOSSES:

#### 1. Sizing a PAC HT and its electrical backup or boiler (ON/OFF bi-compressor solution)

- 70% of losses ≤ Heating capacity of the heat pump ≤ 100% of losses
- 120% of losses = Total power delivered by the heat pump + backup (electrical or fossil energy).
- External temperature basis ≤ Low limit of operating temperature of the heat pump 5°C.

#### 2. Sizing a PAC BT and its electrical backup or boiler (DC Inverter bi-compressor solution)

- 80% of losses ≤ Heating capacity of the heat pump ≤ 100% of losses
- 120% of losses = Total power delivered by the heat pump + backup (electrical or fossil energy).
- External temperature basis ≤ Low limit of operating temperature of the heat pump 5°C.

#### **DHW POWER CALCULATION**

#### ■ Needs for Domestic Hot Water

Number of people in the home	1	2	3	4	5
Daily water needs by person (in liters of water at 40 °C)	80 ± 35	60 ± 25	50 ± 20	45 ± 20	45 ± 20

#### ■ Preparation with pure accumulation: the DHW is produced in 6 or 8 hours.

Equivalent volume at 60°C:

$$V_{60} = V_x \frac{T_x - 10^\circ}{60^\circ - 10^\circ}$$

with: T<sub>x</sub>: Storage temperature of the DHW tank

V<sub>x</sub>: water volume at storage temperature T<sub>x</sub>

#### ■ Step 1: Drawn energy during the day

It consists in calculating the maximum volume of hot water (equivalent to 60°C) drawn during the highest day of the year.

The energy drawn via hot water is given by the formula:

with: E<sub>acc</sub> = drawn energy during a full day in kW/h

V<sub>60acc</sub> = total hot water drawn during a day, including all usage, adjusted to 60°C, in liters

1,16/1000 = adjustment coefficient

10° = cold water temperature

#### ■ Step 2: Storing volume and exchanger capacity

Storage tank volume given in liters by:

Volume = 
$$\frac{1000 \text{ x E}_{acc}}{1,16 \text{ x (T}_{ec} - 10^{\circ}) \text{ x a}}$$

with:  $T_{ec}$  = water temperature in the tank (between 55 and 60°C)

10° = cold water temperature, being the minimum temperature reached by the water in the tank while garantying users comfort

a = storage efficiency coefficient (between 0,8 and 0,95)

The exchanger capacity, given in kW by the following formula, allows to recover the hot water stock in 6 or 8 hours.

Heat exchanger capacity (DHW) = 
$$\frac{\text{Eacc}}{6 \text{ to 8h x 0,9}} + P_{\text{dis}}$$

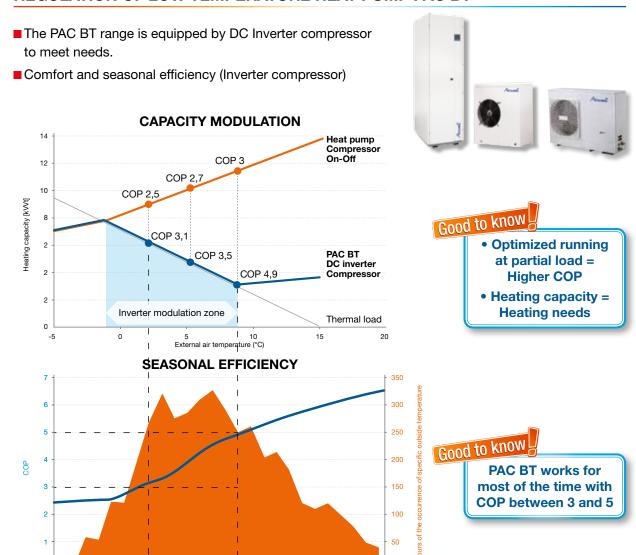
with: P<sub>dis</sub> = losses in distribution circuit. In case of a distribution loop, it will be the power needed for maintaining the temperature in the loop

0,9 = add-on factor, compensating the storage losses during the stock recovering period

Generally, a minimum power of 10 to 12 W/I by stored liter.



#### REGULATION OF LOW TEMPERATURE HEAT PUMP PAC BT



15

20

■ Boiler back up regulation

0

-5

There are two possibilities to regulate with boiler back up: integration or substitution.

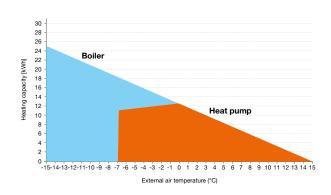
External air temperature (°C)

#### **INTEGRATION BOILER**

# Boiler Boiler Boiler Boiler Heat pump Heat pump

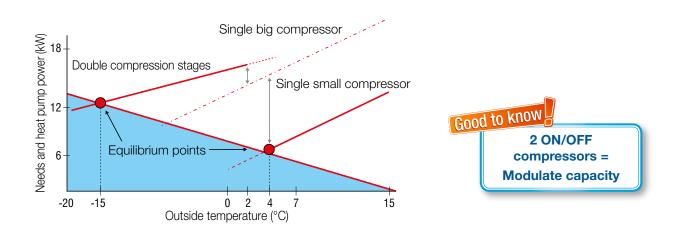
15-14-13-12-11-10-9-8-7-6-5-4-3-2-1 0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 External air temperature (°C)

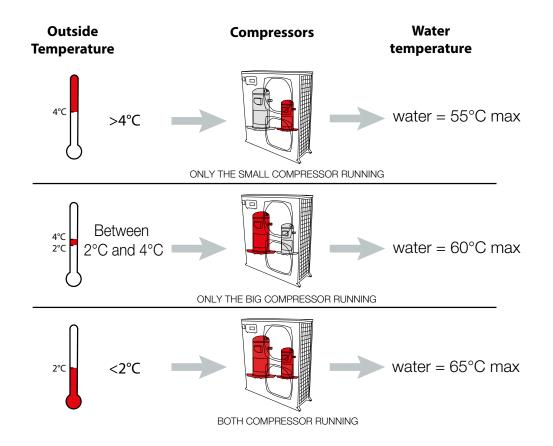
#### **SUBSTITUTION BOILER**



#### REGULATION OF HIGH TEMPERATURE HEAT PUMP PAC HT

- PAC HT is equipped with 2 ON/OFF compressors. This technology allows to modulate the capacity.
- Each compressor works with a low compression rate, ensuring longer service life and reduced electricity consumption.
- Heating power of the heat pump is maintained even at low outdoor temperatures.
- Remarkable adaptability of power supplied / requirements thanks to the option of using the compressors separately.
- Optimized domestic hot water production, staging of the compressors adapted according to the exchange capacity of the tank, while taking into account the outside temperature.







# Air to water heat pumps range

[ MODEL NAME ]		Monobloc or Split system	Photo	Page
LOW TEMPERATURE HEAT PUMP	PAC BT MONOBLOC	Monobloc	And a	22
	PAC BT SPLIT	Split system		32
HIGH TEMPERATURE	PAC HT MONOBLOC	Monobloc	Anna,	42
HEAT PUMP	PAC HT SPLIT	Split system	Acres (Section 1)	48



Capacity range (kW)	Outdoor min operating temperature (°C)	Outlet water temperature range (°C)	New build or Refurbishment	Mode type	Domestic Hot Water	Solar connection
5-16	-20	35 to 60	Refurbishment	Cooling and Heating	Optional: 300L	No
5-17	-20	35 to 60	New build	Cooling and Heating	Integrated: 280L	Optional
6-18	-20	35 to 65	New build and Refurbishment	Heating only	Optional: 300L	No
6-18	-20	35 to 65	New build and Refurbishment	Heating only	Optional: 300L	No

# Heat pumps - Cooling and heating mode

# PAC BT LOW TEMPERATURE HEAT PUMP



**COP up to 4.85** 

**EER up to 4.55** 



#### + PRODUCTS

- Cooling and heating mode.
- Monobloc system.
- Available in 3PH (sizes 14 to 16).
- High flexibily due to DC Inverter compressor.

#### FEATURES





















PAC BT 5-7 kW

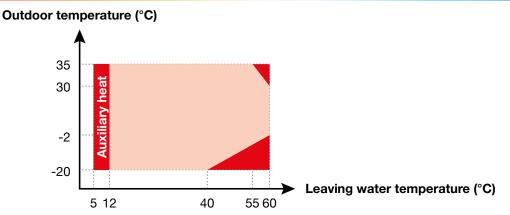
PAC BT 9-10-12-14-16 kW

- → Digital display on indoor unit: mode selection (heating, cooling and Domestic Hot Water), weekly timer and holidays, diagnosis aid (display parameters, troubleshooting).
- → Provides optimal comfort all year long: Only one system for heating and cooling.
- → Ideal solution for radiant panel in heating and cooling mode, low temperature heater, or fan-coil units.
- → "Plug & Play" solution to replace old monobloc heat pumps.
- → 4.58 to 16.30 kW in heating mode / 4.55 to 15.1 kW in cooling mode over 6 models
- → Operating in heating mode up to -20°C outdoor temperature (water outlet temperature up to 60°C).
- → Operating in cooling mode up to 46°C.
- → Compact solution: small footprint
- → Safety features included (safety valve, expansion tank).
- → High performances: COP up to 4.85 and EER up to 4.55.
- → Energy efficiency coefficient up to 178,3% (ns).
- → Auxiliary heat resistance included (depends on model not included on sizes 5, 7 and 9).



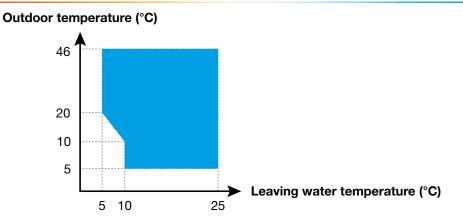
#### OPERATING LIMITS: User function via remote control

#### **HEATING**\*

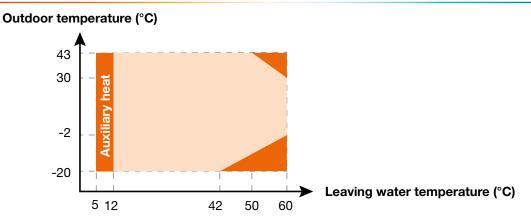


<sup>\*</sup> Shaded areas indicate no heat pump operation (backup electric heater or auxiliary heat source only).

#### **COOLING**



#### **DOMESTIC HOT WATER\***

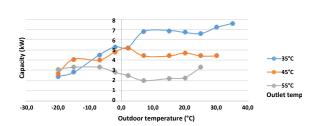


<sup>\*</sup> Shaded areas indicate no heat pump operation (backup electric heater or auxiliary heat source only).

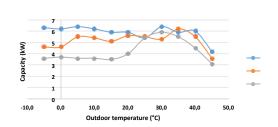
# PAC BT LOW TEMPERATURE HEAT PUMP

#### PAC BT 5 KW PERFORMANCES

#### **HEATING**

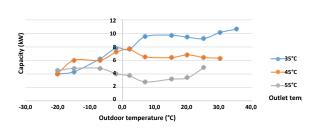


#### **COOLING**

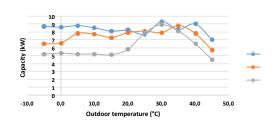


#### PAC BT 7 KW PERFORMANCES

#### **HEATING**

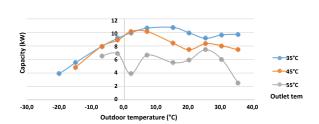


#### **COOLING**

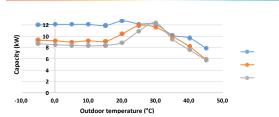


#### PAC BT 10 KW PERFORMANCES

#### **HEATING**



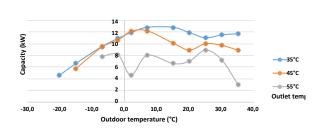
#### **COOLING**



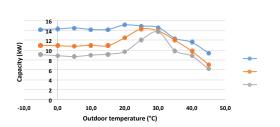


#### PAC BT 12 KW PERFORMANCES

#### **HEATING**

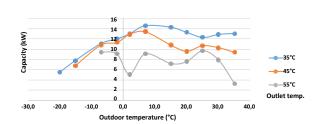


#### **COOLING**

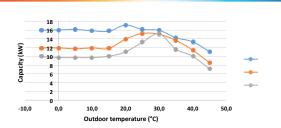


#### PAC BT 14 KW PERFORMANCES

#### **HEATING**

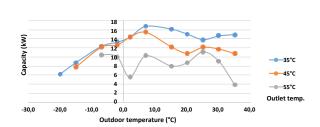


#### **COOLING**

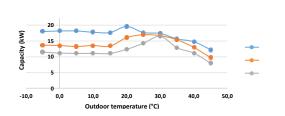


#### PAC BT 16 KW PERFORMANCES

#### **HEATING**



#### **COOLING**



# PAC BT LOW TEMPERATURE HEAT PUMP

Models			AWHM-PAC- BT-MB- 5KW-H11	AWHM-PAC- BT-MB- 7KW-H11	AWHM-PAC- BT-MB- 9KW-H11	AWHM-PAC- BT-MB- 10KW-H11	AWHM-PAC- BT-MB- 12KW-H11	AWHM-PAC- BT-MB- 14KW-H11	AWHM-PAC- BT-MB- 16KW-H11
Code 1~230V-50H	łz		7HP061015	7HP061016	7HP061017	7HP061018	7HP061019	7HP061020	7HP061021
HEATING MODI	E - OUTDOOR AIR RE	GIME +7°	C / 85% HUMII	BULB					
	Heating capacity	kW	4.58	6.55	8.64	10.43	12.17	14.76	16.33
Water regime 30/35°C*	Power input	kW	0.97	1.45	2.01	2.28	2.73	3.40	3.90
30/33 G	СОР		4.72	4.52	4.30	4.57	4.46	4.34	4.19
	Heating capacity	kW	4.67	6.69	9.19	10.17	12.58	14.08	16.12
Water regime 40/45°C	Power input	kW	1.43	2.05	2.63	3.08	3.86	4.47	5.22
40/45 C	COP		3.27	3.26	3.49	3.30	3.26	3.15	3.09
	Heating capacity	kW	4.76	6.24	9.35	8.89	10.55	11.64	13.43
Water regime	Power input	kW	1.88	2.39	3.28	3.38	3.84	4.38	5.22
47/55°C	COP		2.53	2.61	2.85	2.63	2.75	2.66	2.57
COOLING MOD	E - OUTDOOR AIR RE	GIME 35	°C						
	Heating capacity	kW	4.55	6.45	8.35	10.25	12.19	14.61	14.82
Water regime indoor 23°C	Power input	kW	1.00	1.47	2.10	2.06	2.65	3.32	3.66
outdoor 18°C	EER	1	4.55	4.40	3.97	4.98	4.60	4.40	4.05
	Heating capacity	kW	4.55	6.71	8.06	10.44	12.21	12.95	13.72
Water regime indoor 12°C	Power input	kW	1.55	2.57	3.51	3.28	4.17	4.53	5.16
outdoor 7°C	EER	KVV	2.94	2.61	2.30	3.18	2.93	2.86	2.66
OTHERS FEATU			2.34	2.01	2.30	3.10	2.93	2.00	2.00
OTHERS FEAT	JNE3		175.9%	178.3%	163.3%	161.7%	165.6%	172.7%	167.5%
	Water outlet à 35°C	ηS							
Energy label		class	A++	A++	A++	A++	A++	A++	A++
	Water outlet à 55°C	ης	125.7%	125.7%	127.1%	129.3%	129.3%	128.5%	125.1%
	W. I. II. 1. 0500	class	A++	A++	A++	A++	A++	A++	A++
SCOP	Water outlet à 35°C		4.47	4.53	4.16	4.12	4.21	4.39	4.26
	Water outlet à 55°C		3.22	3.22	3.25	3.31	3.31	3.29	3.20
SEER	Water outlet à 7°C		4.61	4.75	4.52	5.24	5.34	4.86	4.34
	Water outlet à 18°C		5.90	5.74	5.69	6.22	6.64	6.18	5.88
	Cooling	°C				-5/46			
Operating range	Heating	°C				-20/35			
	ECS	°C				-20/43			
Water outlet	Cooling	°C				5/25			
temperatures	Heating	°C	C 25/60						
	ECS	°C			I	40/60	1		
Fuse rating		Α	25	25	25	40	40	40	40
Compressor type					Tv	vin rotary DC inve	rter		
Outdoor fan	Number		1	1	1	2	2	2	2
	Air flow	m³/h	3050	3050	3050	6150	6150	6150	6150
Circulator	Head	m	6	6	6	7.5	7.5	7.5	7.5
Refrigerant	Туре					R410A			
Tienigerant	Precharge	kg	2.4	2.4	2.4	3.6	3.6	3.6	3.6
	Build in standard	kW	-	-	-	3	3	3	3
Auxiliary heat	Optional	kW	3	3	3	4.5	4.5	4.5	4.5
resistance	Power stage number		1	1	1	2	2	2	2
	Power supply	V/Ph/Hz				220-240/1/50			
Cound lovel	Heating	dB(A)	61	65	68	66	67	71	71
Sound level	Cooling	dB(A)	64	66	67	64	67	70	70
Outline dimension	s (WxHxD)	mm		1210×945×402			1404×1	414×405	
Package dimensio	ns (WxHxD)	mm		1500×1140×450			1475×1	580×440	
Net weight/Gross	weight	kg		99/117			162	/183	
Liquid pipe diamet	ter	inches		1" Female BSP			1-1/4" Fe	emale BSP	
Total water volume		liters	2	2	2	5.5	5.5	5.5	5.5



PAC BT MONOBLOC	TECHNICAL DATA -	THREE PHASES

Models			AWHM-PAC-BT-MB-12KW-H13	AWHM-PAC-BT-MB-14KW-H13	AWHM-PAC-BT-MB-16KW-H13		
Code 3~400V-50H	z		7HP061022	7HP061023	7HP061023		
HEATING MODE	- OUTDOOR AIR RE	GIME +7°	C / 85% HUMID BULB				
	Heating capacity	kW	12.37	14.10	16.30		
Water regime 30/35°C*	Power input	kW	2.76	3.26	3.88		
30/33 0	СОР		4.48	4.33	4.20		
	Heating capacity	kW	12.02	14.11	16.06		
Water regime	Power input	kW	3.72	4.46	5.23		
40/45°C	COP		3.23	3.16	3.07		
	Heating capacity	kW	12.51	14.41	16.15		
Water regime	Power input	kW	4.43	5.16	5.86		
47/55°C	СОР		2.82	2.79	2.76		
COOLING MOD	E - OUTDOOR AIR RE	GIME 35°		-::-	<del>-</del>		
	Heating capacity	kW	12.64	14.03	15.10		
Water regime indoor 23°C	Power input	kW	2.75	3.26	3.78		
outdoor 18°C	EER	KVV	4.60	4.30	4.00		
		kW	12.58	13.80	15.26		
Water regime indoor 12°C	Heating capacity  Power input	kW	4.32	5.14	6.41		
outdoor 7°C	EER	LVV	2.91	2.68	2.38		
OTHERS FEATURE			2.91	2.08	2.38		
OTHERS FEATU	HES	I - I	474.00/	107.00/	100.00/		
	Water outlet à 35°C	ης	174.9%	167.9%	163.6%		
Energy label		class	A++	A++	A++		
	Water outlet à 55°C	ης	130.9%	127.9%	125.6%		
		class	A++	A++	A++		
SCOP	Water outlet à 35°C		4.45	4.27	4.17		
	Water outlet à 55°C		3.35	3.27	3.22		
SEER	Water outlet à 7°C		5.02	4.88	4.92		
	Water outlet à 18°C		5.78	5.72	5.87		
	Cooling	°C		-5/46			
Operating range	Heating	°C		-20/35			
	ECS	°C		-20/35			
W/-+	Cooling	°C		5/25			
Water outlet temperatures	Heating	°C	25/60				
	ECS	°C	40/60				
Fuse rating		A	20	20	20		
Compressor type				Twin rotary DC inverter			
Outdoor fan	Number		2	2	2		
Outdoor lair	Air flow	m³/h	6150	6150	6150		
Circulator	Head	m	7.5	7.5	7.5		
Refrigerant	Туре			R410A			
nemyerani	Precharge	kg	3.6	3.6	3.6		
	Build in standard	kW	4.5	4.5	4.5		
Auxiliary heat	Optional	kW	-	-	-		
resistance	Power stage number		1	1	1		
	Power supply	V/Ph/Hz	380-415/3/50				
0 1: :	Heating	dB(A)	68	71	71		
Sound level	Cooling	dB(A)	69	70	71		
Outline dimensions	s (WxHxD)	mm		1404×1414×405			
Package dimension	ns (WxHxD)	mm		1475×1580×440			
Net weight/Gross v		kg		177/198			
Liquid pipe diamet		inches		1-1/4" Female BSP			
Liquid pipe diameter inches  Total water volume liters							

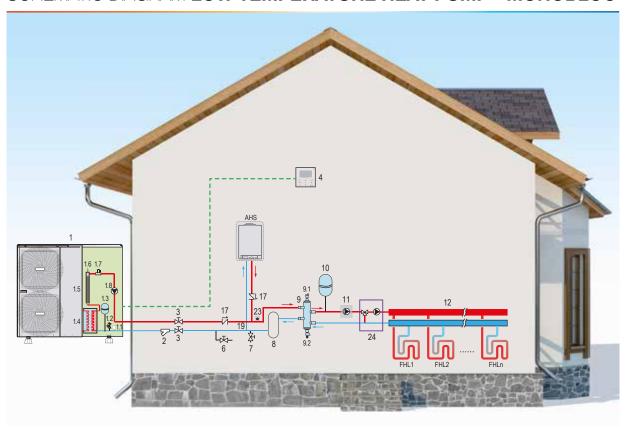
# PAC BT LOW TEMPERATURE HEAT PUMP

PRINCIPALES OPTION	NS ET ACCESSOIRES	
Photo / Part number	Accessory	Function
ACCESSOIRES FOURNIS		
(included)	Y-shape filter ()	Protect the heat pump from sludging and preserve optimum thermal exchange.
(included)	User interface kit (digital remote controller)	ON/OFF unit, outside heat source. Operation Mode setting: cooling/heating/AUTO DHW setting: Fast DHW / holiday/disinfect/ DHW pump setting Temp. setting: water outlet temp, room temp. Time setting: 12H/24H Timer ON/OFF setting, Day/Weekly Display space heating/cooling set temp., water tank temp. Display components status Query, malfunction Code, Parameter, Test mode setting
(included)	T5: Thermistor for domestic hot water tank	DHW temperature control.
ACCESSOIRES OPTIONNELS		
7ACFH0662	300 L domestic hot water tank kit	Optimised with the operation of the PAC - Programmable anti-legionellosis function - Management of the three-way valve / circulator pump couple - 3.1 m <sup>2</sup> exchange surface
7ACFH0822	On-line electric heater - 3 kW	It provides extra heating when the heating demand is greater than the capacity of the heat pump. It is matching only with sizes 5, 7 and 9.
7ACFH0666	Settling filter (pot) ()	Protect the heat pump from sludging and preserve optimum thermal exchange.
7ACTL0510	Floor support rubber recycled (pair) () Long: 1 000 mm	Necessary for a professional installation.

Mandatory accessory.



#### SCHEMATIC DIAGRAM LOW TEMPERATURE HEAT PUMP - MONOBLOC



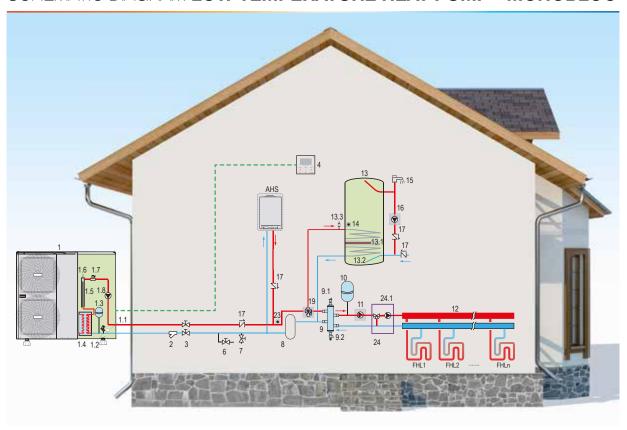
#### CAPTIONS

N°	NAME
1	Outdoor unit
1.1	Manometer
1.2	Pressure relief valve
1.3	Expansion vessel
1.4	Plate heat exchanger
1.5	Backup heater
1.6	Air purge valve
1.7	Flow switch
1.8	P_i: circulation pump inside the unit
2	Y-shape filter
3	Stop valve (field supply)
4	User interface
6	Drain valve (field supply)
7	Fill valve (field supply)

N°	NAME							
8	Buffer tank (field supply)							
9	Balance tank (field supply)							
9.1	Air purge valve							
9.2	Drain valve							
10	Expansion vessel (field supply)							
11	P_o: outside circulation pump (field supply)							
12	Collector (field supply)							
17	Non-return valve (field supply)							
19	SV1: 3-way valve (field supply)							
23	T1B: Temperature sensor (field supply)							
24	Mixing station (field supply)							
FHL	1n floor heating loop							
AHS	Additional heating source (boiler)							

# PAC BT LOW TEMPERATURE HEAT PUMP

#### SCHEMATIC DIAGRAM LOW TEMPERATURE HEAT PUMP - MONOBLOC



#### CAPTIONS

N°	NAME						
1	Outdoor unit						
1.1	Manometer						
1.2	Pressure relief valve						
1.3	Expansion vessel						
1.4	Plate heat exchanger						
1.5	Backup heater						
1.6	Air purge valve						
1.7	Flow switch						
1.8	P_i: circulation pump inside the unit						
2	Y-shape filter						
3	Stop valve (field supply)						
4	User interface						
6	Drain valve (field supply)						
7	Fill valve (field supply)						
8	Buffer tank (field supply)						
9	Balance tank (field supply)						
9.1	Air purge valve						
9.2	Drain valve						

N°	NAME					
10	Expansion vessel (field supply)					
11	P_o: outside circulation pump (field supply)					
12	Collector (field supply)					
13	Domestic hot water tank (field supply)					
13.1	Booster heater					
13.2	Heat exchanger coil					
13.3	Air purge valve					
14	T5:temperature sensor					
15	Hot water tap (field supply)					
16	P_d: DHW pump (field supply)					
17	Non-return valve (field supply)					
19	SV1: 3-way valve (field supply)					
23	T1B: Temperature sensor (field supply)					
24	Mixing station (field supply)					
24.1	P_c: mixing pump					
25	3-way valve (field supply)					
FHL	1n floor heating loop					
AHS	Additional heating source (boiler)					



 • • • • • • • •
 • • • • • • •
 • • • • • • •
 • • • • • • • •
• • • • • • • •
• • • • • • • •
 • • • • • • •
• • • • • • •
• • • • • • • •
• • • • • • •
• • • • • • • •
• • • • • • • •
• • • • • • • •
 • • • • • • •
• • • • • • • •
• • • • • • • •
 • • • • • • •
 • • • • • • • •
 • • • • • • •

# Heat pumps - Cooling and heating mode

# PAC BT LOW TEMPERATURE HEAT PUMP WITH DHW TANK INCLUDED







#### + PRODUCTS

- High efficiency: ηs 128%.
- High flexibily due to DC Inverter compressor: operation optimised at partial load.
- Very low noise level: 49dB(A) for outdoor unit.
- Domestic Hot Water tank 280L included: Compact solution.
- Modular system: boiler backup (optional) and additional DHW tank (optional).

#### **FEATURES**

















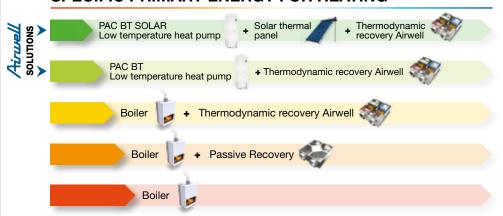






- → Ideal solution for radiant panel in heating and cooling mode, high temperature heater, towel dryer or fan-coil units.
- → 5.2 to 17 kW in heating mode / 4.1 to 15.5 kW in cooling mode over 6 models.
- → Operating in heating mode up to -20°C outdoor temperature (water outlet temperature up to 60°C).
- → Operating in cooling mode up to 45°C (outdoor temperature).
- → Digital display on indoor unit: mode selection (heating, cooling and Domestic Hot Water), weekly timer and holidays, diagnosis aid (display parameters, troubleshooting).
- → Provides optimal comfort all year long: Only one system for heating and cooling.
- → Solar heat recovery: free energy via solar exchanger (solar connection indoor unit model).

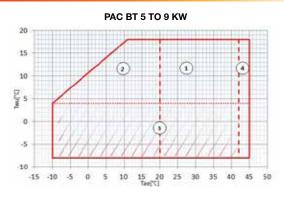
#### SPECIFIC PRIMARY ENERGY FOR HEATING

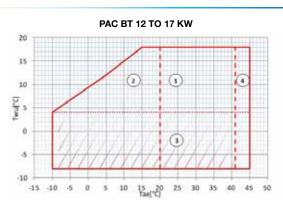




#### OPERATING RANGE

#### **COOLING**

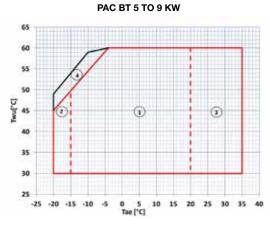


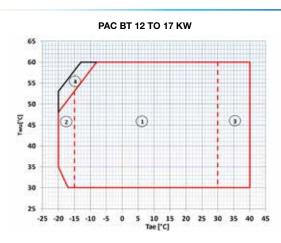


- Twu [°C] = outlet exchanger water temperature. Tae [°C]: External exchanger inlet air temperature.

  1. Normal operating range
  2. Normal operating range, with modulating fans
  3. Operating range where the use of ethylene glycol is mandatory in relation to the temperature of the water at the outlet of the user side exchanger
  4. Operating range with modulating compressor

#### **HEATING**

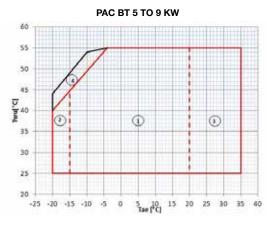


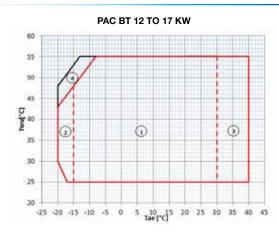


Twu [°C] = outlet exchanger water temperature. Tae [°C]= External exchanger inlet air temperature.

1. Normal operating range
2. Operating range with modulating compressor
3. Operation with fans and compressors in modulation
4. Operating range with the use of the resistance (optional)

#### **DOMESTIC HOT WATER**





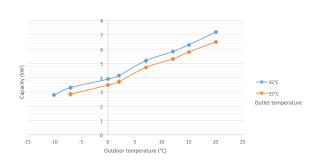
Twu [°C] = outlet exchanger water temperature. Tae [°C]= External exchanger inlet air temperature

- Normal operating range
   Operating range with modulating compressor
   Operating range with modulating compressor
   Operating range with the use of the resistance (optional)

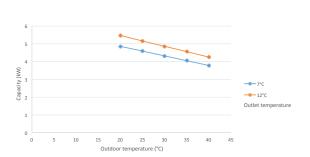
# PAC BT LOW TEMPERATURE HEAT PUMP WITH DHW TANK INCLUDED

#### PAC BT 5 KW PERFORMANCES

#### **HEATING**

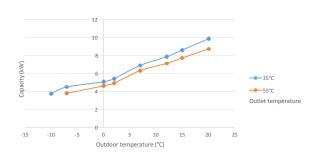


#### **COOLING**

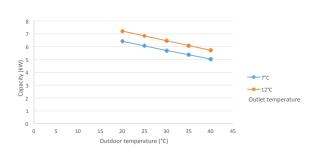


#### PAC BT 7 KW PERFORMANCES

#### **HEATING**

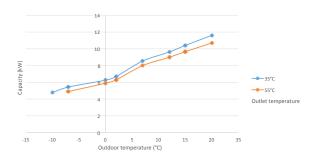


#### **COOLING**

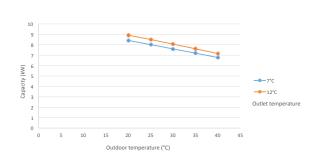


#### PAC BT 9 KW PERFORMANCES

#### **HEATING**



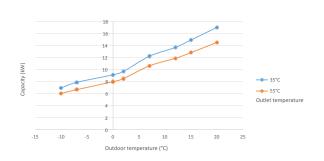
#### **COOLING**



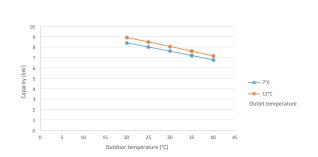


#### PAC BT 12 KW PERFORMANCES

#### **HEATING**

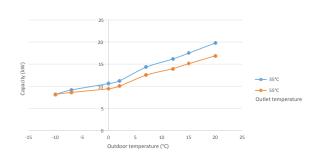


#### **COOLING**

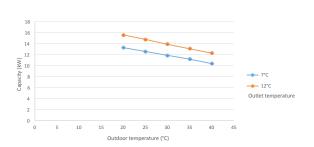


#### PAC BT 14 KW PERFORMANCES

#### **HEATING**

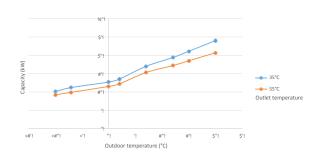


#### **COOLING**

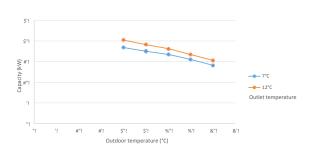


#### PAC BT 17 KW PERFORMANCES

#### **HEATING**



#### **COOLING**



# PAC BT LOW TEMPERATURE HEAT PUMP WITH DHW TANK INCLUDED

Indoor units		AWHK-PAC-BT- UI-5-9KW-H11	AWHK-PAC-BT- UI-5-9KW-H11	AWHK-PAC-BT- UI-5-9KW-H11	AWHK-PAC-BT- UI-12-17KW-H11	AWHK-PAC-BT- UI-12-17KW-H11	AWHK-PAC-BT UI-12-17KW-H1
Part numbers		7HP010001	7HP010001	7HP010001	7HP010002	7HP010002	7HP010002
Solar connection indoor units		AWHK-PAC-BT-UI-	AWHK-PAC-BT-UI-	AWHK-PAC-BT-UI-	AWHK-PAC-BT-UI-	AWHK-PAC-BT-UI-	AWHK-PAC-BT-UI
		5-9KWSOLAR-H11	5-9KWSOLAR-H11	5-9KWSOLAR-H11	12-17KWSOLAR-H11	12-17KWSOLAR-H11	
Part numbers		7HP010003	7HP010003	7HP010003	7HP010004	7HP010004	7HP010004
Outdoor units 1~230V-50Hz		AWAU-PAC-BT- UE-5KW-H11	AWAU-PAC-BT- UE-7KW-H11	AWAU-PAC-BT- UE-9KW-H11	AWAU-PAC-BT- UE-12KW-H11	AWAU-PAC-BT- UE-14KW-H11	-
Part numbers		7HP061005	7HP061006	7HP061007	7HP061009	7HP061011	-
Outdoor units 3~400V-50Hz-N		_	_	_	AWAU-PAC-BT-	AWAU-PAC-BT-	AWAU-PAC-BT
		_	_	_	UE-12KW-H13 7HP061008	UE-14KW-H13 7HP061010	7HP061012
Part numbers  RADIANT PANEL		-	-	-	/HP061008	782001010	7HP061012
Nominal water flow	I/h	900	1188	1476	2088	2448	2916
Pump nominal available pressure	kPa	51	50	47	53	47	37
Air 7°C I Water 35°C			- 55				0.
Heating capacity	kW	5.19	6.87	8.54	12.2	14.3	17
Total power input	kW	1.32	1.76	2.18	3.12	3.66	4.35
COP (1)	-	3.94	3.91	3.91	3.91	3.91	3.91
Air 2°C I Water 35°C	'					1	
Heating capacity	kW	4.06	5.4	6.7	9.59	11.2	13.5
Total power input	kW	1.29	1.71	2.13	3.07	3.58	4.26
COP	-	3.14	3.16	3.15	3.12	3.14	3.18
Air-7°C I Water 35°C							
Heating capacity	kW	3.3	4.47	5.44	7.86	9.14	11.2
Total power input	kW	1.22	1.64	2	2.9	3.36	4.13
COP	-   -	2.7	2.71	2.72	2.71	2.72	2.71
Air 35°C I Water 18°C				1	1	1	
Cooling capacity	kW	4.11	6.56	8.05	10.7	12.2	15.9
Total power input	kW	1.07	1.78	2.23	2.77	3.38	4.38
EER	-	3.85	3.69	3.61	3.86	3.61	3.64
TERMINAL UNIT	1/1-	000	1150	4540	0010	0040	0004
Nominal water flow	l/h kPa	828 51	1152 50	1512 46	2016 55	2340 49	2664 72
Pump nominal available pressure  Air 7°C I Water 45°C	Kra	31	50	40	55	49	12
Heating capacity	kW	5.01	6.59	8.65	11.6	13.6	16.6
Total power input	kW	1.59	2.11	2.69	3.77	4.5	5.5
COP	-	3.15	3.12	2.99	3.08	3.02	3.02
Air 2°C I Water 45°C		0.10	0.12	2.00	0.00	0.02	0.02
Heating capacity	kW	3.93	5.18	6.85	9.26	10.6	13.1
Total power input	kW	1.55	2.04	2.78	3.67	4.3	5.29
COP	-	2.54	2.54	2.47	2.53	2.47	2.49
Air-7°C I Water 45°C			ı			J	
Heating capacity	kW	3	3.9	5.3	7.28	8.65	10.6
Total power input	kW	1.47	1.69	2.59	3.64	4.13	5.17
COP	-	2.04	2.06	2.04	2	2.09	2.05
Air 35°C I Water 7°C							
Cooling capacity	kW	4.05	5.37	7.19	8.65	11.1	15.5
Total power input	kW	1.46	1.93	2.79	3.12	4.51	5.95
EER	-	2.77	2.78	2.58	2.77	2.46	2.62
ESEER	-	4.08	4.02	3.89	4.03	4	4.06
RADIATOR							
Nominal water flow	I/h	396	540	684	900	1080	1332
Pump nominal available pressure	kPa	46	48	50	65	64	62
Air 7°C I Water 55°C							
Heating capacity	kW	4.72	6.3	8	10.6	12.5	15.3
Total power input	kW	1.96	2.59	3.54	4.65	5.74	6.95
COP	-	2.41	2.44	2.26	2.29	2.17	2.2
Air 2°C I Water 55°C	1147	0.70	4.00	0.0	0.40	40	10.1
Heating capacity	kW	3.72	4.92	6.3	8.48	10	12.1
Total power input COP	kW	1.9	2.48 1.99	3.39 1.66	4.58 1.85	5.65	6.69 1.8
Air-7°C I Water 55°C	-	1.96	1.99	1.00	1.00	1.77	1.0
Heating capacity	kW	2.84	3.76	4.91	6.65	8.59	9.9
Total power input	kW	1.74	2.27	3.1	4.49	5.5	6.6



Indoor units		AWHK-PAC-BT- UI-5-9KW-H11	AWHK-PAC-BT- UI-5-9KW-H11	AWHK-PAC-BT- UI-5-9KW-H11	AWHK-PAC-BT- UI-12-17KW-H11	AWHK-PAC-BT- UI-12-17KW-H11	AWHK-PAC-BT- UI-12-17KW-H1
Part numbers		7HP010001	7HP010001	7HP010001	7HP010002	7HP010002	7HP010002
Solar connection indoor units		AWHK-PAC-BT-UI- 5-9KWSOLAR-H11	AWHK-PAC-BT-UI- 5-9KWSOLAR-H11	AWHK-PAC-BT-UI- 5-9KWSOLAR-H11	AWHK-PAC-BT-UI- 12-17KWSOLAR-H11	AWHK-PAC-BT-UI- 12-17KWSOLAR-H11	AWHK-PAC-BT-UI 12-17KWSOLAR-H
Part numbers		7HP010003	7HP010003	7HP010003	7HP010004	7HP010004	7HP010004
Outdoor units 1~230V-50Hz		AWAU-PAC-BT- UE-5KW-H11	AWAU-PAC-BT- UE-7KW-H11	AWAU-PAC-BT- UE-9KW-H11	AWAU-PAC-BT- UE-12KW-H11	AWAU-PAC-BT- UE-14KW-H11	-
Part numbers		7HP061005	7HP061006	7HP061007	7HP061009	7HP061011	_
Outdoor units 3~400V-50Hz-N				-	AWAU-PAC-BT- UE-12KW-H13	AWAU-PAC-BT- UE-14KW-H13	AWAU-PAC-BT UE-17KW-H13
Part numbers		-	-	-	7HP061008	7HP061010	7HP061012
ELECTRICAL FEATURES							
Total power input max	kW	2.69	3.42	4.22	5.68	6.	63
Maximum inrush current value	Α	11.99	15.13	18.61	25.26	29	.54
REFRIGERANT FEATURES							
Pipe diameter		3/8"-3/8"	1/2"-3/8"	1/2"-3/8"	5/8"-3/8"	5/8"-1/2"	3/4"-1/2"
Max length between ODU and IDU	m			2	25		
Max drop between IDU and ODU	m			1	5		
Refrigerant charge (R410A)	kg	2.9	2.9	2.9	4.9	6.6	8.5
INDOOR UNIT							
Minimal water flow	liters	17	20	25	33	40	50
Sound power level	dB(A)	42	42	42	42	42	42
Dimensions (LxHxD)	mm			600x20	40x800		
Shipping weitght	kg	170	170	170	190	190	190
Operating weight	kg	450	450	450	470	470	470
DHW Tank capacity	1	280					
DHW connection	inches			1/	2"		
Solar exchanger capacity	W/K	2703	2703	2703	3186	3186	3186
Heating connection	inches			1"	1/4		
OUTDOOR UNIT							
Sound power level	dB(A)	64	64	64	68	69	70
Sound pressure level (to 1m)	dB(A)	49	49	49	53	54	56
Dimensions (LxHxD)	mm	912x988x450	912x988x450	912x988x450	1087x1234x450	1738x1	137x720
Shipping weitght	kg	102	105	113	157	161	225
Operating range - Air side - DHW	°C	-20/35	-20/35	-20/35	-20/40	-20/40	-20/40
Operating range - Air side - Cooling	°C			-10	)/45		,
Operating range - Air side - Heating	°C	-20/35	-20/35	-20/35	-20/40	-20/40	-20/40
ERP							
SCOP		3.28	3.27	3.31	3.19	3.19	3.19
ERP system- average climate- Water 55°C (2)	Class/ ηs	A++ / 133	A++ / 133	A++ / 133	A++ / 130	A++ / 130	A++ / 130
Energy Class ERP Heating- Average climate- Water 55°C (3)	Class/ ηs system	A++ / 128	A++ / 128	A++ / 128	A++ / 125	A++ / 125	A++ / 125
Energy Class ERP DHW- Average climate- Water 55°C (4)	Class/ ηWh	A / 80	A / 80	A / 81	A / 81	A / 82	A / 82
DHW profile (5)		XL	XL	XL	XL	XL	XL

The Product is compliant with the ErP (Energy Related Products) European Directive. It includes the Commission delegated Regulation (EU) No 811 / 2013 (rated heat output  $\leq$  70 kW at specified reference conditions) and the Commission delegated Regulation (EU) No 813 / 2013 (rated heat output  $\leq$  400 kW at specified reference conditions).

<sup>(1)</sup> Air 7°C / Water 35°C internal water exchanger 30 / 35°C; outdoor air temperature 7°C BS / 6°C BH. Performances according to EN 14511:2013.
(2) Seasonal Space Heating Energy Efficiency Class of the package according to Commission delegated Regulation (EU) No 811/2013.
(3) Seasonal Space Heating Energy Efficiency Class according to Commission delegated Regulation (EU) No 811/2013. W = Water outlet temperature (°C).
(4) Water Heating Energy Efficiency Class according to Commission delegated Regulation (EU) No 811/2013.
(5) Considered Load profile for the definition of Domestic Hot Water Energy Class according to Commission delegated Regulation (EU) No 811/2013.

# PAC BT LOW TEMPERATURE HEAT PUMP WITH DHW TANK INCLUDED

MAIN OPTIONS AND ACCESSORIES	AIN OPTIONS AND AC	CESSORIES
------------------------------	--------------------	-----------

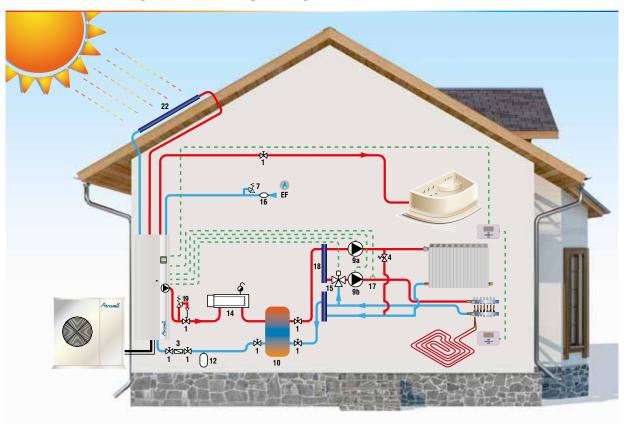
Photo / Part number		Accessory	Function	
HYDRAULICS				
7ACFH0423	3	Shut-off valve with pressure tap	Control valve	
7ACFH0666		Settling filter (pot) ()	Protect the heat pump from sludging and preserve optimum thermal exchange.	
7ACFH0278	8	Water filter ()		
7ACFH0663		140-litre buffer tank / mixing tank	It protects the heat pump against short cycles that can reduce the useful life of the compressors and improves operation during defrosting phases.	
SYSTEM				
7ACFH0818	3	Electrical complement kit 2/4/6 kW mono/ triphasis	Allows to ensure additional heating via electrical resistance.	
7ACEL1731		Boiler backup kit	Allows to connect a boiler (fuel, gas, wood).	
7ACFH0819		Auxiliary storage tank ECS 280L	Allows to increase the storage capacity of ECS.	
7ACFH082	1	Kit bi-zone 1 temperature PAC BT	Hydraulic braker with board to booster management + n°2 Booster hydraulic kit not mixed	
7ACFH0820	0	Kit bi-zone 2 temperature PAC BT	Hydraulic braker with board to booster management + n°1 Booster hydraulic kit not mixed + n° 1 Mixed booster hydraulic kit	
INSTALLATION AND	REGULATIO	N		
7ACEL1732 + 7AC	CEL1733	RCW15 Thermostat PAC BT Power supply 12V pour RCW15 PAC BT	Temperature and humidity thermostat / Remote keyboard / weekly timer.	
	7ACTL0509	Floor support rubber recycled (pair) Long: 600 mm	Necessary for a professional installation For models: 5 to 14 kW	
	7ACTL0510	Floor support rubber recycled (pair) Long: 1 000 mm	Necessary for a professional installation For model: 17 kW	
Mandatory accessory.				

Mandatory accessory.



## PAC BT LOW TEMPERATURE HEAT PUMP WITH DHW TANK INCLUDED

#### SCHEMATIC DIAGRAM PAC BT INSTALLATION WITH THERMAL SOLAR PANEL AND TWO TEMPERATURE ZONE



This diagram is recommended when the flow rate of the heat pump is permanently guaranteed and close to the nominal value (no thermostatically controlled valve). The buffer tank (2) completes the volume of water in circulation in order to guarantee the minimum volume.

(1) The list of diagrams is not exhaustive. Each case can differ from one installation to the next.

#### CAPTIONS

N°	NAME	CODE
1	Shut-off valve	7ACFH0423
3	Water filter <b>⊕</b> Pot <b>⊕</b>	7ACFH0278 7ACFH0666
4	Pressure release valve	*
7	Plumbing safety unit	*
8	Recirculator pump	*
9	Circulator pump	*
10	140 L mixing tank	7ACFH0663
12	Expansion vessel ()	* Dimensioning calculation needed**
13	Optional in line warmer	7ACFH0665
14	Electric heater or boiler	*
15	Safety valve 🕕	*
16	Backflow preventer ()	*
17	Demostic bot water area water bit	7ACFH0789 for existing hot water tank with HIGH outlet
17	Domestic hot water preparation kit	7ACFH0801 for existing hot water tank with LOW outlet
18	Feeder	*
19	Safety valve 🕕	*
22	Solar thermal panel	
<b>(</b> )	Cold water	
<b>(</b>	Hot water	
****	Heat pump communication	
	DHW recycling loop	

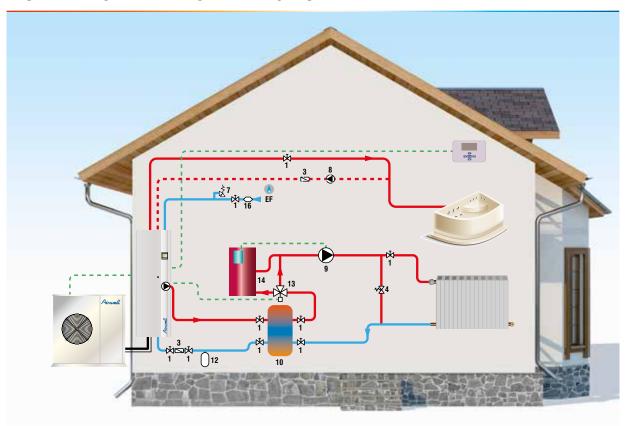
<sup>\*</sup> Components not supplied.

\*\* Always check that the capacity of the vessel is suitable for the installation.

• Mandatory accessory.



#### SCHEMATIC DIAGRAM PAC BT INSTALLATION WITH BOILER BACK UP



We recommend installing a zone valve to avoid heat losses by the boiler when the split heat pump is operating alone. All the members must be sized such as to minimize pressure loss. The flow rate in the heating circuit is normally guaranteed by the circulator pump already in place in the installation (recommended solution) or by the circulator pump of the split heat pump. In this case, make sure that the circulator pump has enough pressure available. The small amount of water added by the presence of the split heat pump does not necessarily require the existing expansion vessel to be replaced, its volume should nevertheless be checked.

Important: The hydraulic kit proposed as an option can be used to prepare the circuit for connecting the split heat pump in accordance with our recommendations. The hydraulic kit is available with or without a boiler back-up valve.

**Note:** The components of the installation will be supplied by the installer.

#### **CAPTIONS**

N°	NAME	CODE
1	Shut-off valve	7ACFH0423
3	Water filter <b>()</b> Pot <b>()</b>	7ACFH0278 7ACFH0666
4	Pressure release valve	*
7	Plumbing safety unit	*
8	Recirculator pump	*
9	Circulator pump	*
10	140 L mixing tank	7ACFH0663
12	Expansion vessel ()	* Dimensioning calculation needed**
13	Optional in line warmer	7ACFH0665
14	Electric heater or boiler	*
15	Safety valve ()	*
16	Backflow preventer ()	*
<b>(</b>	Cold water	
<b>(</b>	Hot water	
	Heat pump communication	
	DHW recycling loop	

<sup>\*</sup> Components not supplied.

\*\* Always check that the capacity of the vessel is suitable for the installation.

• Mandatory accessory.

#### Heat pumps Heating only

## PAC HT HIGH TEMPERATURE MONOBLOC HEAT PUMP







#### **COP** up to 4.52





#### + PRODUCTS

- Very low noise level: 67dB(A).
- Very high performance, COP up to 4.52.
- "Antifreeze" evaporator, up to 4 hours without defrosting depending on the conditions.
- Inverter fan motor: energy saving.
- · Easy maintenance.

#### **FEATURES**

















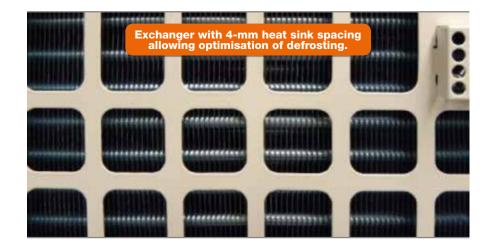








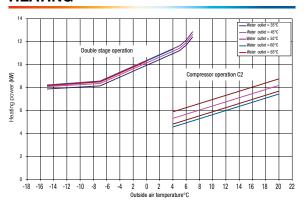
- → Ideal for renovations (HT) as well as for new construction (LT).
- → Constant operation at +65°C with -20°C outdoors.
- → 6 to 18 kW of heating over 3 models.
- → A single refrigerant fluid: R407C.
- → Possibility of installing heat pumps in cascade.
- → Patents Airwell: two-stage compression and oil management system.
- → "Plug and play" system: easy for boiler replacement.
- → Large digital display with diagnosis aid.
- → Heating only.





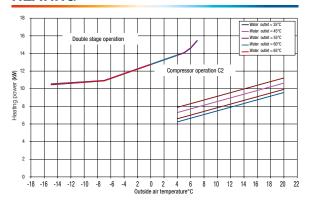
#### PAC HT 12-6 PERFORMANCES

#### **HEATING**



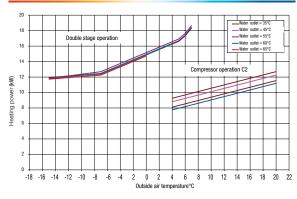
#### PAC HT 14-7 PERFORMANCES

#### **HEATING**

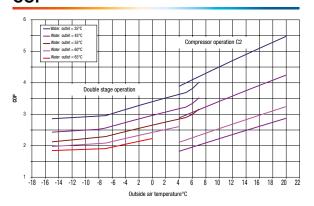


#### PAC HT 18-9 PERFORMANCES

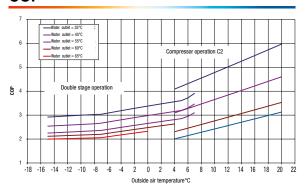
#### **HEATING**



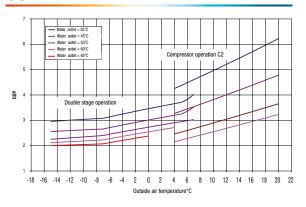
#### COP



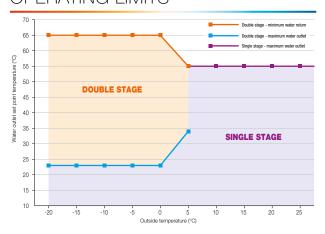
#### COP



#### COP



#### **OPERATING LIMITS**



# PAC HT HIGH TEMPERATURE MONOBLOC HEAT PUMP



PAC HT MON	<b>OBLOC</b> TECHNICAL DA	TA			CERTIF PERFORMA
Models			PAC HT 12-6	PAC HT 14-7	PAC HT 18-9
Part number 1~230V-50I	-lz		7OG013011	7OG013013	-
Part number 3~400V-50Hz			7OG013012	70G013014	7OG013015
SCOP/Energy label (avera	age climate)		3.79/A+	3.85/A+	3,87/A++
OUTDOOR AIR REGIN	ME +7°C / +6°C HUMID BULB				
	Single compressor heating power	kW	6.30	7.40	8.98
Vater regime 30/35°C*	Input power	kW	1.53	1.74	2.10
	СОР		4.12	4.25	4.28
	Single compressor heating power	kW	5.74	7.77	9.27
Vater regime 45°C	Input power	kW	1.86	2.35	2.67
	COP		3.09	3.31	3.47
	Bi-compressor heating power	kW	5.25	7.08	8.58
Vater regime 55°C	Input power	kW	2.30	2.85	3.27
	COP		2.28	2.48	2.62
OUTDOOR AIR REGIN	ME +2°C / +1°C HUMID BULB				
	Bi-compressor heating power	kW	10.31	13.00	15.32
Nater regime 35°C	Input power	kW	2.99	3.82	4.39
· ·	COP		3.45	3.40	3.49
OUTDOOR AIR REGIN	ME -7°C / -8°C HUMID BULB				
	Bi-compressor heating power	kW	8.21	10.89	12.46
Vater regime 35°C			2.78	3.59	4.05
	• •		2.95	3.03	3.08
	COP 2	8.40	10.71	12.44	
Water regime 55°C  Bi-compressor heating power  Input power  COP		kW	3.74	4.63	5.29
		2.25	2.31	2.35	
	Bi-compressor heating power	kW	8.33	10.69	12.01
Vater regime 65°C	Input power	kW	4.45	5.30	5.92
vater regime 00 0	COP	KVV	1.87	2.02	2.03
NITDOOD AID DECIM			1.07	2.02	2.03
OUTDOOR AIR REGIN		kW	7.79	10.24	11.71
Notor ragima 25°C	Bi-compressor heating power	kW	2.78	3.58	4.04
Vater regime 35°C	Input power	KVV			
NITROOP AIR REGIL	COP		2.80	2.86	2.90
OUTDOOR AIR REGIN		14/4/	7.07	10.10	11.06
M-t	Bi-compressor heating power	kW	7.87	10.12	11.06
Vater regime 55°C	Input power	kW	3.95	4.73	5.22
	COP		1.99	2.14	2.12
OTHERS FEATURES		1.0	PAC HT 12-6	PAC HT 14-7	PAC HT 18-9
lominal water flow	410	I/h	1030	1370	1580
vailable hydraulic pressu		kPa	55	48	55
Outdoor temperature ope		°C	-20		
Vater outlet temperatures	s (min./max.)	°C		+25/+65	
Sound power level		dB(A)		67	
Outdoor unit dimensions	(WxHxD)	mm		1456.60 x 1308 x 516	
PIPE LINE					
Vater inlet		inches		1" female	
Vater outlet		inches	inches 1" female		

<sup>\*</sup>The Heat Pumps NF and Eurovent Certifications are based on these data.

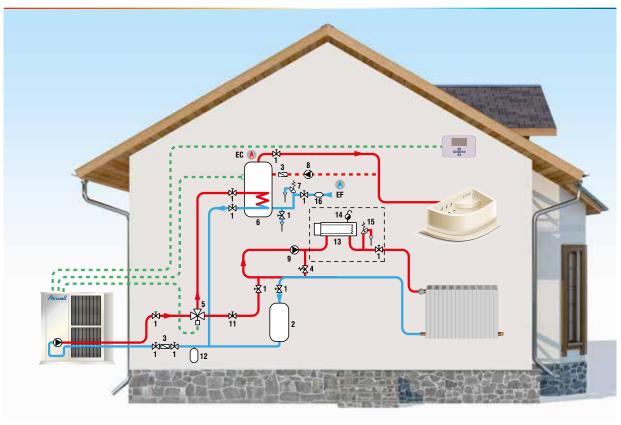


#### MAIN OPTIONS AND ACCESSORIES

IVIAIN OF HONG AND A		
Photo / Part number	Accessory	Function
HYDRAULICS		
7ACFH0423	Shut-off valve with pressure tap  Settling filter (pot)	Protect the heat pump from sludging and preserve optimum thermal exchange.
7ACFH0278	Water filter	
7ACFH0663	140-litre buffer tank / mixing tank	It protects the heat pump against short cycles that can reduce the useful life of the compressors and improves operation during defrosting phases.
SYSTEM		
7ACFH0543	Three-way valve	Three-way valve alone for domestic hot water management or boiler back-up
7ACFH0662	300 L domestic hot water tank kit	Optimised with the operation of the PAC HT - Programmable anti-legionellosis function - Management of the three-way valve / circulator pump couple - 3.1 m² exchange surface
	Kit for electrical DHW tank - Top outlet	Plate exchanger and circulator pump kit for domestic hot water, top outlet (sensor supplied for installation in a thimble)
7ACFH0789 (for existing hot water tank with high outlet) 7ACFH0801 (for existing hot water tank with low outlet)	Kit for electrical DHW tank - Bottom outlet	Plate exchanger and circulator pump kit for domestic hot water, bottom outlet (sensor supplied and installed)
7ACFH0665	On-line electric heater - 2/4/6 kW	Installation inside the building, offers two power stages (2 and 4 kW, or 6 kW in total). Provides extra heating when the heating demand is greater than the capacity of the heat pump.
th th	Hydraulic connection kit with three-way valve	For connecting to the boiler, available alone or in a complete kit with the three-way valve. Made up of a set of assembled pipes and valves, a set of connections with purpose parts and the connections.
7ACFH0490 (kit) 7ACFH0491 (alone)	Hydraulic connection kit without three-way valve	of connectors with sphericalconical seat.
· , ,		
7ACEL1592	Wired ambient thermostat	- Adjustment of ambient temperature - Daily or weekly programming - Holiday programming, no-frost mode
7ACEL1593	Remote wireless ambient thermostat unit	- Adjustment of ambient temperature - Daily or weekly programming - Holiday programming, no-frost mode
7ACTL0472	Shock-absorbing support feet	Raise the heat pump by 10 cm, allow the evacuation of condensates and defrosting water.
7ACTL0472 7ACEL1535	Three-phase starting intensity limiter	Standard on single-phase

# PAC HT HIGH TEMPERATURE MONOBLOC HEAT PUMP

#### SCHEMATIC DIAGRAM HEAT PUMP MONOBLOC AND DOMESTIC HOT WATER



This diagram is recommended when the flow rate of the heat pump is permanently guaranteed and close to the nominal value (no thermostatically controlled valve). The buffer tank (2) completes the volume of water in circulation in order to guarantee the minimum volume.

(1) The list of diagrams is not exhaustive. Each case can differ from one installation to the next.

#### **CAPTIONS**

N°	NAME	CODE
1	Shut-off valve	7ACFH0423
2	Buffer tank	7ACFH0663
3	Water filter <b>()</b> Pot <b>()</b>	7ACFH0278 7ACFH0666
4	Pressure release valve	*
5	Domestic Hot Water 3-way valve (see lower diagram) or	7ACFH0543
6	300 L domestic hot water tank	7ACFH0662
7	Plumbing safety unit	*
8	Recirculator pump	*
9	Circulator pump	*
11	Flow adjustment valve	*
12	Expansion vessel ()	* Dimensioning calculation needed**
13	Optional in line warmer	7ACFH0665
14	Electric heater or boiler	*
15	Safety valve ()	*
16	Backflow preventer ()	*
<b>(b)</b>	Cold water	
<b>(</b> )	Hot water	
•••	Heat pump communication	
	DHW recycling loop	

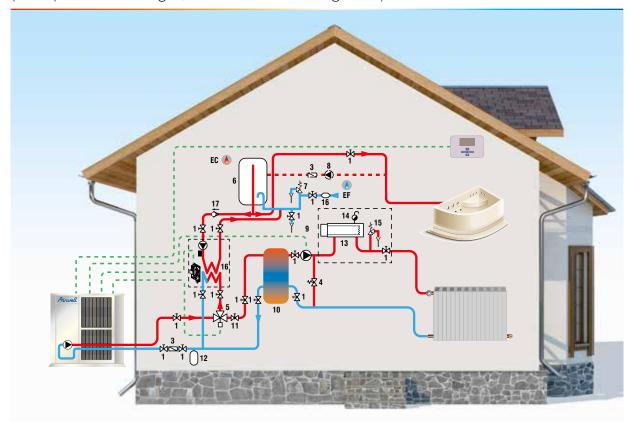
<sup>\*</sup> Components not supplied.

\*\* Always check that the capacity of the vessel is suitable for the installation.

• Mandatory accessory.



# SCHEMATIC DIAGRAM **HEAT PUMP MONOBLOC**AND DOMESTIC HOT WATER PREPARATION KIT (with plate exchanger, use of the existing tank)



We recommend installing a zone valve to avoid heat losses by the boiler when the split heat pump is operating alone. All the members must be sized such as to minimize pressure loss. The flow rate in the heating circuit is normally guaranteed by the circulator pump already in place in the installation (recommended solution) or by the circulator pump of the split heat pump. In this case, make sure that the circulator pump has enough pressure available. The small amount of water added by the presence of the split heat pump does not necessarily require the existing expansion vessel to be replaced, its volume should nevertheless be checked.

**Important:** The hydraulic kit proposed as an option can be used to prepare the circuit for connecting the split heat pump in accordance with our recommendations. The hydraulic kit is available with or without a boiler back-up valve.

**Note:** The components of the installation will be supplied by the installer.

#### **CAPTIONS**

N°	NAME	CODE
1	Shut-off valve	7ACFH0423
3	Water filter ()	7ACFH0278 7ACFH0666
	Pot ()	
4	Pressure release valve	*
5	Domestic Hot Water 3-way valve (see lower diagram) or	7ACFH0543
6	300 L domestic hot water tank	7ACFH0662
7	Plumbing safety unit	*
8	Recirculator pump	*
9	Circulator pump	*
10	140 L mixing tank	7ACFH0663
11	Flow adjustment valve	*
12	Expansion vessel ()	* Dimensioning calculation needed**
13	Optional in line warmer	7ACFH0665
14	Electric heater or boiler	*
15	Safety valve ()	*
16	Backflow preventer ()	*
47	Damastic hat water averagetion bit	7ACFH0789 for existing hot water tank with HIGH outlet
17	Domestic hot water preparation kit	7ACFH0801 for existing hot water tank with LOW outlet
<b>(</b> )	Cold water	
<b>(</b>	Hot water	
***	Heat pump communication	
	DHW recycling loop	

<sup>\*</sup> Components not supplied. \*\* Always check that the capacity of the vessel is suitable for the installation. (1) Mandatory accessory.

#### Heat pumps Heating only

#### **PAC HT SPLIT**

#### HEAT PUMP SPLIT HIGH TEMPERATURE



# **COP** up to 4.52





#### + PRODUCTS

- Very low noise level: 65 dB(A) for outdoor unit, 41 dB(A) for indoor unit.
- Very high performance, COP up to 4.52.
- Aesthetics and aluminium finish.
- Light and compact wall unit (smaller in size than a boiler).
- · Large digital display with diagnosis aid.

#### **FEATURES**

























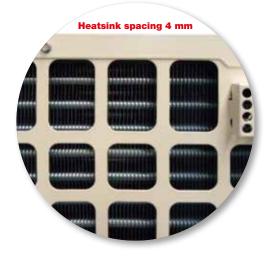




- → Ideal for renovations (HT) as well as for new construction (LT).
- → Constant operation at +65°C with -20°C outdoors.
- → 6 to 18 kW of heating over 3 models.
- → A single refrigerant fluid: R407C.
- → "Antifreeze" evaporator, up to 4 hours without defrosting.
- → Inverter fan motor: energy saving.
- → No risk of frost (water system in the building): not drop performance related glycol installation.
- → Easy maintenance.
- → Possibility of installing heat pumps in cascade.
- → Patents Airwell: twostage compression and oil management system.
- → "Plug and play" system: easy for boiler replacement.
- → Heating only.



#### **UNIQUE EXCHANGER**



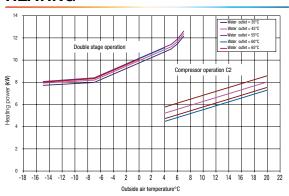
A heat exchanger with 4-mm heat sink spacing to optimize defrost:

- → Up to 4 hours without defrosting retaining 96% of the heating power.
- → 2 hours without defrosting in the most adverse conditions.

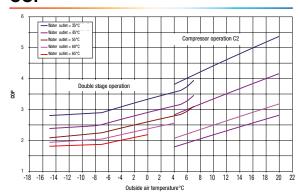


#### PAC HT SPLIT 12-6 PERFORMANCES

#### **HEATING**

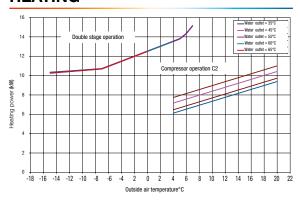


#### **COP**

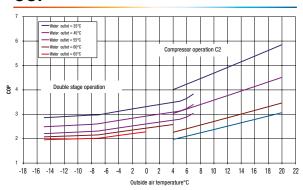


#### PAC HT SPLIT 14-7 PERFORMANCES

**HEATING** 

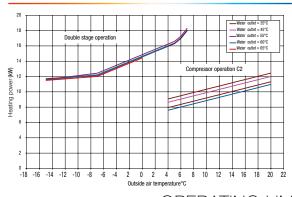


#### **COP**

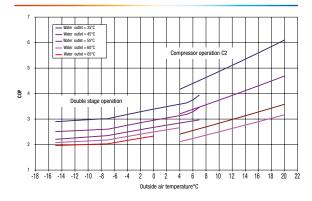


#### PAC HT SPLIT 18-9 PERFORMANCES

#### **HEATING**



#### **COP**



#### **OPERATING LIMITS**



# **PAC HT SPLIT**

# HEAT PUMP SPLIT HIGH TEMPERATURE



PAC HT SPL	I <b>T</b> TECHNICAL DATA				PERFORMA www.surovent-certificat
Models			PAC HT SPLIT 12-6	PAC HT SPLIT 14-7	PAC HT SPLIT 18-
Part number indoor units			7OG160001	7OG160001	7OG160002
Part number outdoor unit	ts 1~230V-50Hz		7SP063001	7SP063003	-
Part number outdoor units 3~400V-50Hz			7SP063002	7SP063004	7SP063005
SCOP/Energy label (aver	age climate)		3.79/A+	3.85/A+	3.87/A++
OUTDOOR AIR REGI	ME +7°C / +6°C HUMID BULB				
	Single compressor heating power	kW	6.30	7.40	8.98
Water regime 30/35°C	Input power	kW	1.53	1.74	2.10
	СОР	TOG160001   TSP063001   TSP063002   3.79/A+	4.25	4.28	
	Single compressor heating power	kW	5.74	7.77	9.27
Water regime 45°C	Input power	kW	1.86	2.35	2.67
	COP	TOG160001   TSP063001   TSP063002   3.79/A+	3.31	3.47	
	Bi-compressor heating power	kW	5.25	7.08	8.58
Water regime 55°C	Input power	kW	2.30	2.85	3.27
	COP		2.28	2.48	2.62
OUTDOOR AIR REGI	ME +2°C / +1°C HUMID BULB				
	Bi-compressor heating power	kW	10.31	13.00	15.32
Nater regime 35°C	Input power	kW	2.99	3.82	4.39
	COP			3.40	3.49
OUTDOOR AIR REGI	ME -7°C / -8°C HUMID BULB				21.2
	Bi-compressor heating power	kW	8.21	10.89	12.46
Water regime 35°C	Input power			3.59	4.05
Water regime 35°C	COP	100		3.03	3.08
	Bi-compressor heating power	kW		10.71	12.44
Water regime 55°C	Input power			4.63	5.29
Water regime 55°C	COP	KVV		2.31	2.35
		L/M		10.69	12.01
Matar ragima 65°C	Bi-compressor heating power			5.30	5.92
Water regime 65°C	Input power COP	NVV		2.02	2.03
OUTDOOR AIR REGI			1.07	2.02	2.03
OUTDOON AIN NEGI		IAM	7.70	10.24	11.71
W-t	Bi-compressor heating power				
Water regime 35°C	Input power COP	KVV		3.58	4.04
OUTDOOD AID DEGL			2.60	2.86	2.90
OUTDOOR AIR REGI		1114	7.07	40.40	11.00
	Bi-compressor heating power			10.12	11.06
Water regime 55°C	Input power	kW		4.73	5.22
	COP			2.14	2.12
OTHERS FEATURES				PAC HT SPLIT 14-7	PAC HT SPLIT 18
Nominal water flow				1370	1580
Available hydraulic press			55	48	55
Outdoor temperature op				-20	
Water outlet temperature	s (min./max.)	°C		+25/+65	
INDOOR UNIT					
Sound power level		dB(A)		41	
Outdoor unit dimensions (\	NxHxD)	mm		1456.60 x 1308 x 516	
OUTDOOR UNIT					
Gas refrigerant piping (0 to	25 meters)	inches		5/8"	
Liquid refrigerant piping (0 to 25 meters)		inches		3/8"	
Liquid refrigerant piping (0	Gas refrigerant piping (0 to 45 meters)		3/4"		
	45 meters)	inches			
Gas refrigerant piping (0 to	<u></u>			1/2"	
Gas refrigerant piping (0 to Liquid refrigerant piping (0	<u></u>	inches		1/2" 65	
Gas refrigerant piping (0 to Liquid refrigerant piping (0 Sound power level	to 45 meters)	inches dB(A)			
Gas refrigerant piping (0 to Liquid refrigerant piping (0 Sound power level ndoor unit dimensions (Wa	to 45 meters)	dB(A)		65	
Gas refrigerant piping (0 to Liquid refrigerant piping (0 Sound power level ndoor unit dimensions (W: Refrigerant precharge	to 45 meters)	dB(A) mm m		65 400 x 720 x 260	
Gas refrigerant piping (0 to Liquid refrigerant piping (0 Sound power level Indoor unit dimensions (W: Refrigerant precharge Max. length	to 45 meters)	dB(A) mm m		65 400 x 720 x 260 until 20 m	
Gas refrigerant piping (0 to Liquid refrigerant piping (0 Sound power level Indoor unit dimensions (Wa Refrigerant precharge Max. length REFRIGERANT CONNI	to 45 meters)  kHxD)	inches dB(A) mm m m		65 400 x 720 x 260 until 20 m	
Gas refrigerant piping (0 to Liquid refrigerant piping (0 Sound power level ndoor unit dimensions (Wa Refrigerant precharge Max. length REFRIGERANT CONNI	to 45 meters)  kHxD)	inches dB(A) mm m m inches		65 400 x 720 x 260 until 20 m 45	
Gas refrigerant piping (0 to Liquid refrigerant piping (0 Sound power level ndoor unit dimensions (Wa Refrigerant precharge Max. length REFRIGERANT CONNI Gas	to 45 meters)  kHxD)	inches dB(A) mm m m inches		65 400 x 720 x 260 until 20 m 45 5/8"	
Gas refrigerant piping (0 to Liquid refrigerant piping (0 Sound power level Indoor unit dimensions (W: Refrigerant precharge Max. length REFRIGERANT CONNI Gas	to 45 meters)  KHXD)  ECTIONS - INDOOR UNIT	inches dB(A) mm m m inches inches		65 400 x 720 x 260 until 20 m 45 5/8"	

<sup>\*</sup>The Heat Pumps NF and Eurovent Certifications are based on these data.



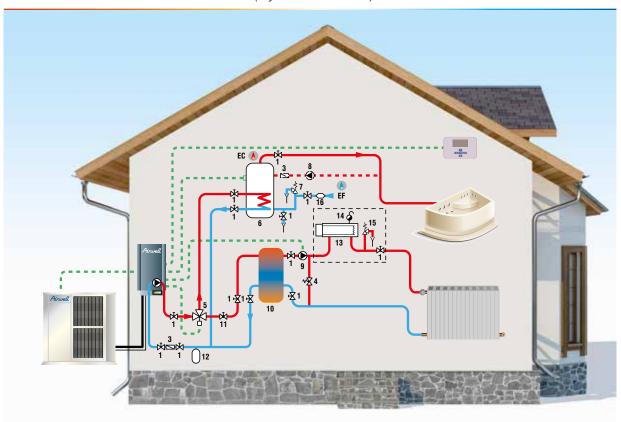
#### MAIN OPTIONS AND ACCESSORIES

MAIN OF HONG AND A		<u>-</u>
Photo / Part number	Accessory	Function
HYDRAULICS	<b>A.</b>	
7ACFH0423	Shut-off valve with pressure tap  Settling filter (pot)	Protect the heat pump from sludging and preserve optimum thermal exchange.
7ACFH0278	Water filter	
7ACFH0663	140-litre buffer tank / mixing tank	It protects the heat pump against short cycles that can reduce the useful life of the compressors and improves operation during defrosting phases.
SYSTEM		
7ACFH0543	Three-way valve	Three-way valve alone for domestic hot water management or boiler back-up
7ACFH0662	300 L domestic hot water tank kit	optimised with the operation of the PAC HT - Programmable anti-legionellosis function - Management of the three-way valve / circulator pump couple - 3.1 m² exchange surface
	Kit for electrical DHW tank - Top outlet	Plate exchanger and circulator pump kit for domestic hot water, top outlet (sensor supplied for installation in a thimble)
7ACFH0789 (for existing hot water tank with high outlet) 7ACFH0801 (for existing hot water tank with low outlet)	Kit for electrical DHW tank - Bottom outlet	Plate exchanger and circulator pump kit for domestic hot water, bottom outlet (sensor supplied and installed)
7ACFH0665	On-line electric heater - 2/4/6 kW	Installation inside the building, offers two power stages (2 and 4 kW, or 6 kW in total). Provides extra heating when the heating demand is greater than the capacity of the heat pump.
th th	Hydraulic connection kit with three-way valve	For connecting to the boiler, available alone or in a complete kit with the three-way valve. Made up of a set of assembled pipes and valves, a set of connections with purpose leavest.
7ACFH0490 (kit) 7ACFH0491 (alone)	Hydraulic connection kit without three-way valve	of connectors with sphericalconical seat.
INSTALLATION AND REGULATION		
7ACEL1592	Wired ambient thermostat	- Adjustment of ambient temperature - Daily or weekly programming - Holiday programming, no-frost mode
7ACEL1593	Remote wireless ambient thermostat unit	- Adjustment of ambient temperature - Daily or weekly programming - Holiday programming, no-frost mode
7ACTL0472	Shock-absorbing support feet	Raise the heat pump by 10 cm, allow the evacuation of condensates and defrosting water.
7ACFL1535	Three-phase starting intensity limiter	Standard on single-phase
		·

# PAC HT SPLIT

#### HEAT PUMP SPLIT HIGH TEMPERATURE

# SCHEMATIC DIAGRAM **HEAT PUMP SPLIT** AND DOMESTIC HOT WATER (hydraulic tank)



This diagram is also recommended for heating installations with highly variable operating rates (presence of thermostatically controlled valves). Observance of this minimum volume is guaranteed by a mixing tank (10). Warning: to calculate the volume of water in the installation, take only 50% of the volume of the mixing tank.

**Example:** For a usable volume of 100 liters, the mixing tank will have an actual volume of 200 liters. The adjustment valve (11) can be used to balance the flow rate in heating mode and in domestic hot water production mode in order to always guarantee optimal operation of the heat pump.

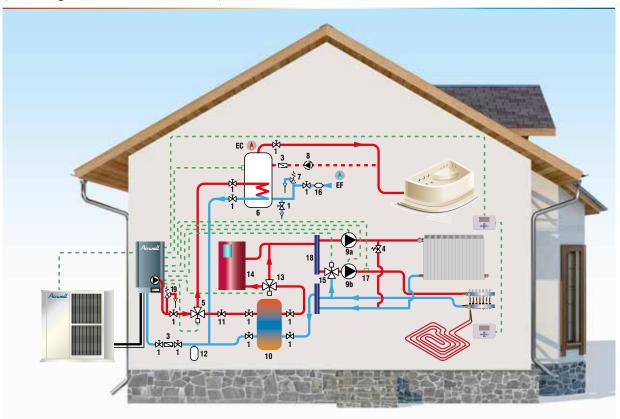
#### CAPTIONS

N°	NAME	CODE
1	Shut-off valve	7ACFH0423
3	Water filter <b>()</b> Pot <b>()</b>	7ACFH0278 7ACFH0666
4	Pressure release valve	*
5	Domestic Hot Water 3-way valve (see lower diagram) or	7ACFH0543
6	300 L domestic hot water tank	7ACFH0662
7	Plumbing safety unit	*
8	Recirculator pump	*
9	Circulator pump	*
10	140 L mixing tank	7ACFH0663
11	Flow adjustment valve	*
12	Expansion vessel ()	* Dimensioning calculation needed**
13	Optional in line warmer	7ACFH0665
14	Electric heater or boiler	*
15	Safety valve ()	*
16	Backflow preventer ()	*
17	Domestic hot water preparation kit	7ACFH0789 for existing hot water tank with HIGH outlet
17	Domestic not water preparation kit	7ACFH0801 for existing hot water tank with LOW outlet
18	Feeder	*
19	Safety valve ()	*
<b>(</b>	Cold water	
<b>(</b>	Hot water	
	Heat pump communication	
****	DHW recycling loop	

<sup>\*</sup> Components not supplied. \*\* Always check that the capacity of the vessel is suitable for the installation. () Mandatory accessory.



#### SCHEMATIC DIAGRAM HEAT PUMP SPLIT INSTALLATION WITH DOUBLE ZONE (heating floor and radiators)



The split heat pump manages a radiator zone (high temperature) and a heating floor zone (low temperature) via a flow sensor in the floor, a modulating three-way valve (3-point 220 V motor) and one circulator pump per zone. Each zone can be controlled by a specific ambient terminal, thus allowing the split heat pump to manage two independent water programs. When the radiator zone is inactive, the split heat pump automatically switches to the floor water programme, thus optimizing the seasonal COP of the installation.

#### CAPTIONS

N°	NAME	CODE
1	Shut-off valve	7ACFH0423
3	Water filter <b>()</b> Pot <b>()</b>	7ACFH0278 7ACFH0666
4	Pressure release valve	*
5	Domestic Hot Water 3-way valve (see lower diagram) or	7ACFH0543
6	300 L domestic hot water tank	7ACFH0662
7	Plumbing safety unit	*
8	Recirculator pump	*
9	Circulator pump	*
10	140 L mixing tank	7ACFH0663
11	Flow adjustment valve	*
12	Expansion vessel ()	* Dimensioning calculation needed**
13	Optional in line warmer	7ACFH0665
14	Electric heater or boiler	*
15	Safety valve ()	*
16	Backflow preventer ()	*
()	Cold water	
<b>(</b>	Hot water	
****	Heat pump communication	
••••	DHW recycling loop	

<sup>\*</sup> Components not supplied.

\*\* Always check that the capacity of the vessel is suitable for the installation.

• Mandatory accessory.

# General recommendations for installation of air-water heat pump

#### **HYDRAULIC ACCESSORIES AIRWELL**

#### ■ Disconnector on water system

Regulation needs to have a disconnector type CA or BA installed with a power less than 70kW plugged on water system, depending on the heat transfer fluid.

#### ■ Safety valve

The heat pump must be protected by a minimum of one safety valve. It must be installed in an accessible place, with a close proximity of the outlet line of the heat pump. No isolating valve must exist between the heat pump and safety valve.

**Nota:** A safety valve is also necessary on the buffer folume if equipped with a complementary electric heating.

#### Safety thermostat on startup line of heating floor

Installing a safety thermostat on startup line of heating floor is mandatory.

It must have a manual reset, mechanical, without electrical supply and independent from regulation.

It must cut the heating supply to avoid the temperature in the heating floor to exceed 55°C.

In case of a temperature exceeding 55°C it must stop the heat pump and electrical complement, as well as the circulator and close the three way regulation valve.

#### ■ Security group

The domestic hot water tank must be supplied in cold water via a security group.

There must be no piping nor any element between the security group and the water tank.

#### **■** Expansion tank

The expansion tank must be preferabily upstream of the cirtulator.

#### ■ Air vent valve

The installation must include an air vent sited on the highest point of the circuit.

It's also recommended to install one on the buffer volume. The automatic air vent must be associated with an isolating valve.

#### ■ Dirt separator and filter sieve

The installation of a dirt separator and filter sieve on upstream of the heat pump is highly recommended to protect it from molding and preserve an optimum thermal exchange.

The filter sieve must of a diameter at least equal to the circuit diameter.

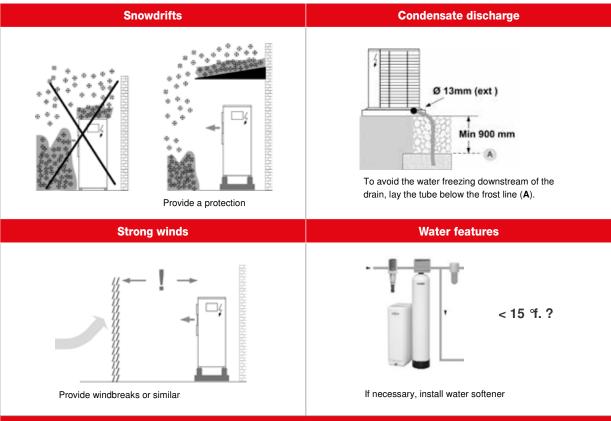
It's also recommended to install a drain valve on the bottom of the buffer volume to allow the evacuation of sediments.

#### ■ Manometers on circulators

The manometer located on each circulator must be associated with two isolating valves. It allows to measure the pressure in the circulator and to evaluate the flow based on the specific curve of the circulator.



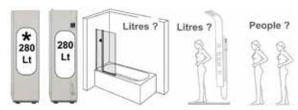
#### **GENERAL RECOMMENDATIONS**



#### **Domestic Hot Water Requirements**

The requirements vary by the number of people living in the building

\* Possibility of adding auxiliary cylinder in case of high hot water request



Estimated average daily per capita consumption of hot water

Requirements Liters - day - people (bathroom)		Liters - day - people (kitchen)
Low	Min.15 > max. 30	Min. 10 > max. 20
Medium	Min.30 > max. 60	Min. 20 > max. 40
High	Min.60 > max. 120	Min. 40 > max. 80

Example: average requirement for 4 people need about 230 litres/day

#### Expansion tanks



Sizing expansion tanks according to the system features

# Air to air heat pump range

[ MODEL NAME ] Page

DUCTED MEDIUM STATIC PRESSURE MONOSPLIT

DLSE+VAV



58





Solution unique

# DLSE Plus VAV Variable Air Volume



# Zone control: Ideal temperature in each room



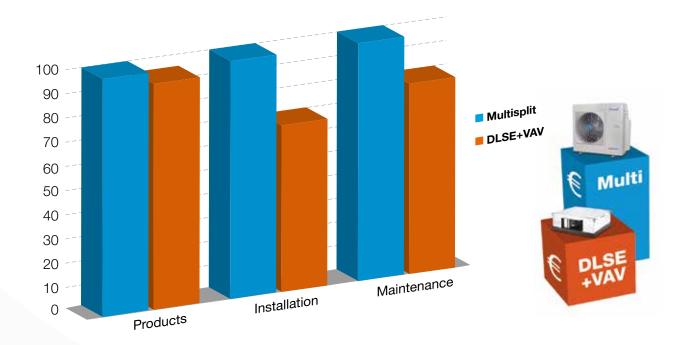
#### **ZONE CONTROL FUNCTION**

- → Smart air conditioning: Controls up to 6 rooms.
- → Each zone has a standalone remote control, to control temperature, "I Feel" and ON/OFF.
- → Option to define automatic damper movement or manually to keep max. opening position.
- → By-pass damper operates according to system load, which ensures air circulation in the indoor unit.
- → Auto-mode: automatically recognizes cooling or heating mode.
- → Motorized damper with DC step motor for accurate damper position.
- → The blowing dampers change their position (open/close), in accordance with the temperature setpoint in each room, which keeps required temperature.

#### **ENERGY AND COST SAVING**

- → Two levels of energy saving:
  - by the inverter system following the area load,
  - stops the system when all rooms have reached the chosen temperature and reduces the motor speed.

#### COST COMPARISON BETWEEN 2 SYSTEMS ON A "STANDARD" HOUSE.





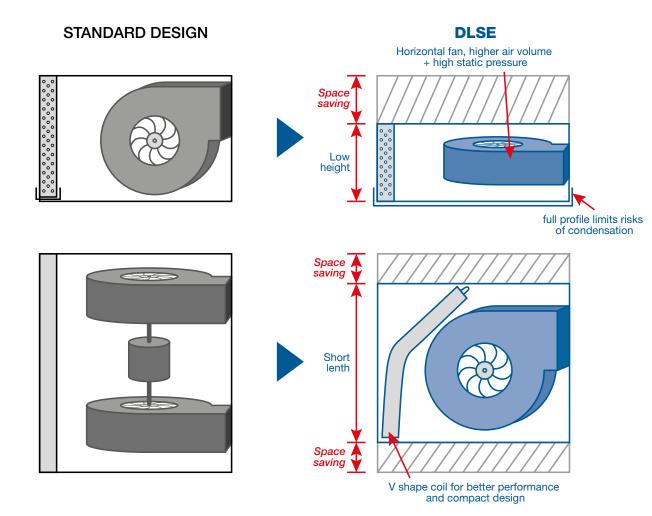
#### **EASY INSTALLATION**

- → Simple wiring connection by connectors and set up.
- → Up to 70m between indoor and outdoor units.
- → Monosplit indoor unit: time saving (little tubing).
- → Option for installing the control box besides the unit.
- → Water pump and overflow switch built in.



#### SPECIAL DESIGN FOR YOUR CONVENIENCE

- → Unique V shape coil.
- → Extra slim indoor unit (low height: 256 mm only).



# How to order?

- → For each installation select first the damper type, round or rectangular.
- → The main controller is identical except the set up which is done during the installation.
- → After that, select motorized round damper, by-pass damper and plenum (see table below).

#### **ROUND APPLICATION**



#### **MOTORIZED ROUND TYPE ACCESSORIES**

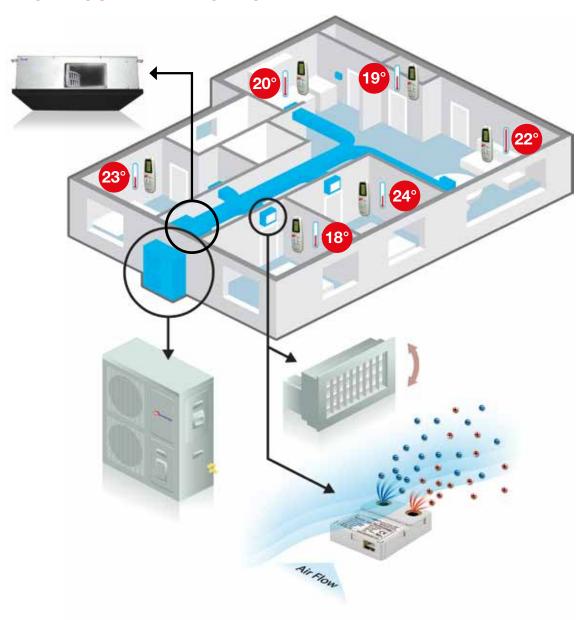
Part description	Product code
Main controller VAV kit	7ACEL1641
Motorized round damper (D=150 mm) kit (Wireless controller C85-R included)	7ACEL1648
Motorized round damper (D=200 mm) kit (Wireless controller C85-R included)	7ACEL1649
Motorized round damper (D=250 mm) kit (Wireless controller C85-R included)	7ACEL1650
Motorized by-pass round damper (D=200 mm) kit (Wireless controller C85-R included)	7ACEL1651
Motorized by-pass round damper (D=250 mm) kit (Wireless controller C85-R included)	7ACEL1652

#### PLENUM ACCESSORIES: ROUND APPLICATION

Part description	Models	Product code
Air duct plenum - 4 ducts + 1 by-pass	DLSE 18/24	7ACVF0130
Air duct plenum - 6 ducts + 1 by-pass	DLSE 18/24	7ACVF0131
Air return grill	DLSE 18/24	7ACVF0132
Air duct plenum - 4 ducts + 1 by-pass	DLSE 30 and up	7ACVF0133
Air duct plenum - 6 ducts + 1 by-pass	DLSE 30 and up	7ACVF0134
Air return grill	DLSE 30 and up	7ACVF0135



#### **RECTANGULAR APPLICATION**



#### **MOTORIZED RECTANGULAR TYPE ACCESSORIES**

Part description	Product code
Main controller VAV kit	7ACEL1641
Motorized grill (30 cm x 15 cm) kit (Wireless controller C85-R included)	7ACEL1642
Motorized grill (40 cm x 15 cm) kit (Wireless controller C85-R included)	7ACEL1643
Motorized grill (50 cm x 15 cm) kit (Wireless controller C85-R included)	7ACEL1644
Motorized by-pass damper (40 cm x 15 cm) kit	7ACEL1645
Motorized by-pass damper (50 cm x 15 cm) kit	7ACEL1646
Duct frame profile for grille 150 mm	7ACVF0551
Duct frame profile for grille 300 mm	7ACVF0552
Duct frame profile for grille 400 mm	7ACVF0553
Duct frame profile for grille 500 mm	7ACVF0554
Sterionizer kit for motorized grill	7ACEL1655

#### Air/air heat pump

# DLSE+VAV DUCTED MEDIUM STATIC PRESSURE MONOSPLIT







#### + PRODUCTS

- Variable Air Volume Solution
- Weekly timer (optional)
- Water pump included
- Super quiet







RCW2 C85-R (included

RC08W with damper) (optional)

#### **FEATURES**













































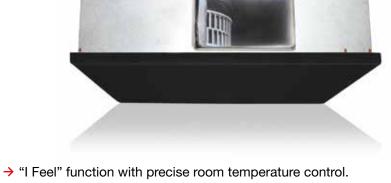












- → Unique fan technology increases air volume and high static pressure while keeping low noise level.
- → Quiet operation by using aerodynamic centrifugal fan.
- → Space saving due to low unit height and compact dimensions.
- → Tubing length up to 50 m and max. height of 30 m.
- → External static pressure up to 100 Pa.
- → Possibility to reverse dry contact: normally open / normally closed.











#### **DLSE** TECHNICAL DATA

		AWSI-	AWSI-	AWSI-				
Indoor units		DLSE018-N11	DLSE024-N11	DLSE030-N11	AWSI-DLSE036-N11		DLSE 43 DCI R410 AW	
Outdoor units		AWAU- YBDE018-H11	AWAU- YBDE024-H11	AWAU- YBDE030-H11	AWAU- YBD036-H11	AWAU- YBD036-H13	AWAU- YBD042-H11	AWAU- YAD042-H13
COOLING								
Rated capacity	kW	5.0 (2.3-5.9)	6.8 (1.7-7.4)	7.5 (2.8-8.4)	9.5 (4.8-12.5)	9.5 (4.8-12.5)	12.5 (4.5-14.5)	12.5 (4.5-14.5)
Pdesignc	kW	5.0	6.8	7.5	9.5	9.5	-	-
Rated power input	kW	1.22	1.93	2.46	3.31	3.04	3.73	3.56
SEER/Energy label		5.8/A+	5.4/A	5.5/A	5.6/A+	4.7/B	3.35/A	3.51/A
Operating limits	°C				-10°/46° Dry bulb			
HEATING								
Rated capacity	kW	5.6 (1.9-7.5)	7.6 (1.8-8.5)	8.6 (2.8-9.4)	10.5 (2.7-12.5)	11.6 (4.9-12.5)	14.0 (4.5-16.0)	14.0 (4.5-16.0)
Pdesignh		5.5	7.5	8.6	9.5	10.5	-	-
Rated power input	kW	1.35	1.88	2.31	2.80	3.00	4.1	3.99
SCOP/Energy label (average climate)		3.9/A	3.8/A	3.9/A	3.8/A	3.9/A	3.41/B	3.51/B
SCOP/Energy label (warmer climate)		4.6/A+	4.9/A++	4.3/A+	4.6/A+	4.7/A++	-	-
Operating limits	°C				-15°/24° Dry bulb			
Capacity @ -10°C	kW	5.3	5.8	7.1	6.9	8.9	9.3	9.3
Capacity @ -15°C	kW	4.7	5.2	6.3	6.2	8.0	8.3	8.3
INDOOR UNIT		ı						1
Sound pressure level to 1 m (LS/MS/HS/SS)	dB(A)	35/38/41/43	38/42/45/48	39/43/46/48	41/45/46/48	41/45/46/48	42/46/53	42/46/53
Sound power level (LS/MS/HS/SS)	dB(A)	52/55/58/60	55/59/62/65	56/60/63/65	56/61/63/65	56/61/63/65	57/61/70	57/61/70
Airflow (LS/MS/HS/SS)	m³/h	740/875/1060/1150	870/1090/1220/1410	950/1140/1290/1410	1290/1550/1670/1750	1290/1550/1670/1750	1315/1530/2025	1315/1530/2025
External static pressure (range)	Pa	25 (25~60)	25 (25~80)	25 (25~80)	37 (37~100)	37 (37~100)	50 (50~100)	50 (50~100)
Dehumidification	l/h	1.5	2.3	2.7	3.5	4.6	3.3	3.8
Outline dimensions (WxHxD)	mm	790x256x749	790x256x749	790x256x749	854x297x816	854x297x816	854x297x816	854x297x816
Package dimensions (WxHxD)	mm	960x300x855	960x300x855	960x300x855	1005x345x915	1005x345x915	1005x345x915	1005x345x915
Net weight/Gross weight	kg	29/31.5	30/32.5	31/33.5	33/35.5	33/35.5	33/35.5	33/35.5
Part number		7SP032154	7SP032155	7SP032156	7SP032157	7SP032157	7SP032087	7SP032087
OUTDOOR UNIT								
Sound pressure level to 1 m	dB(A)	53	55	56	58	58	58	58
Sound power level	dB(A)	65	67	68	69	69	70	70
Airflow	m³/h	2500	2750	3400	4150	4150	5700	5700
Compressor type		Twin Rotary DC Inverter	Scroll DC Inverter	Twin Rotary DC Inverter				
Outline dimensions (WxHxD)	mm	900x700x340	900x700x340	900x860x340	900x970x340	900x970x340	900x1250x340	900x1250x340
Package dimensions (WxHxD)	mm	985x730x435	985x730x435	985x905x435	985x1020x435	985x1020x435	980x1400x420	980x1400x420
Net weight/Gross weight	kg	56/58.5	61/63.5	66/68.5	80/82.8	85/87.8	110/121	110/121
Part number 1~230V - 50 Hz		7SP061886	7SP061887	7SP061922	7SP061923	-	7SP061815	-
Part number 3~400V - 50 Hz - N		-	-	-	-	7SP061900	-	7SP061757
POWER SUPPLY 1~230V - 50 HZ	_							
Power supply side		Ind. & Out.	Outdoor	Outdoor	Outdoor	-	Outdoor	-
Power cable section	mm²	3x2.5	3x2.5	3x2.5	3x4.0	-	3x6.0	-
Fuse rating	Α	20	20	20	25	-	32	-
Electrical connections	mm²	4x1.5	4x1.5	4x1.5	3x1.5 + 2x0.75	-	3x1.5 + 2x0.75	-
POWER SUPPLY 3~400V - 50 HZ - N	l							
Power supply side		-	-	-	-	Outdoor	-	Outdoor
Power cable section	mm <sup>2</sup>	-	-	-	-	5x2.5	-	5x2.5
Fuse rating am	Α	-	-	-	-	3x16	-	3x16
Electrical connections	mm²	-	-	-	-	3x1.5 + 2x0.75	-	3x1.5 + 2x0.75
PIPE LINE								
Suction pipe diameter	inches	1/2"	5/8"	5/8"	5/8"	5/8"	3/4"	3/4"
Liquid pipe diameter	inches	1/4"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"
Max. length	m	30	30	50	70	70	70	70
Max. height	m	15	15	25	30	30	30	30

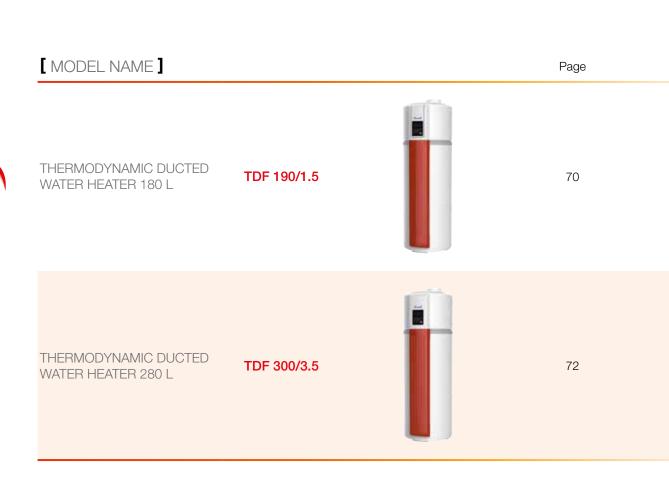
#### COMBINATIONS

Indoor unit	Compatible with outdoor unit
Ducted	Monosplit
DLSE 18	YBDE
	0-
DLSE 24 to 42	YBDE

Thermodynamic water heaters range









DUCTED ENAMEL

•

# Thermodynamic water heaters

# TDF 190/1.5 180-L DUCTED WATER HEATER





#### + PRODUCTS

- Automatic, weekly, antilegionella function.
- Multiple safeguards: pressure valve, double safeguard against rises in temperature.
- No contamination risk: the condenser coil is outside the tank.
- Easy to install: closed refrigeration circuit - no intervention required.
- Anode and enamel provide anti-scale and anti-corrosion protection.

#### **FEATURES**







- → Refrigerant: R134a.
- → Water output temperature: 38 to 70°C.
- → Intelligent functionality mode: economic or electric.
- → Automatic regulation (heat pump and electrical resistance): thermal confort and performances.
- → Forced mode (electrical resistance).
- → Ready to install.
- → Absent mode.
- → Ideal for family of 4 people.
- → Large LCD screen for ease of use.
- → Air outlet delivering 25 Pa pressure: option for up to 5 m of duct.
- → 4-way valve: automatic defrosting.

AC	CESS	ORIES	S/OP1	TIONS

Accessories	Part number
Adaptation kit, 90° bend and 1m duct	7ACEL1735
Extention kit 1m duct	7ACEL1736

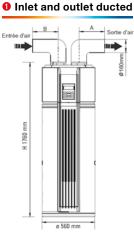


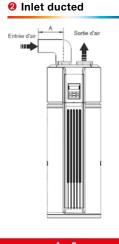
#### TDF 190/1.5 TECHNICAL DATA

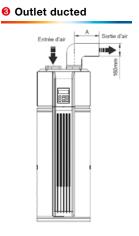
Model		HWHM-TDF190/1.5-H31	
Part number		7HP030004	
СОР		2.61	
Water heating capacity	W	1450	
Rated capacity	W/A	3900/17	
Power supply		220-240V~ 50Hz	
Operation control		Auto/Manual startup, error alarm, timer,etc	
Protection system		TCO1, TCO2, T&P valve, automatic defrost, surge protector etc.	
Electric heater capacity	W	3150	
WATER PIPES			
Water inlet temperature	°C	Standard: 60°C, 38°C~70°C	
Water side exchanger		Safety condenser, copper tube wrapped around outside of storage tank	
Diameter of inlet		DN 20	
Diameter of outlet		DN 20	
Max. operating pressure	MPa	1.0	
EVAPORATOR			
Type of fin		Hydrophilic aluminium, Grooved copper tube	
Motor capacity	W	28	
Air outlet type		Outlet/inlet vertically, duct connection available	
OTHERS FEATURES			
Protection type		T 20 A 250 V c.a	
Refrigerant type		R134a (1000 g)	
Dimensions		ø 560 mm - 1760 H	
Water tank capacity	liters	180	
Weight	kg	107	

 $Test\ conditions:\ outdoor\ temperature\ of\ 15/12°C\ (dry\ bulb\ /\ wet\ bulb),\ input\ water\ temperature\ 15°C,\ output\ water\ temperature\ 45°C.$ 









Max. duct length	A+B < 5 m
Location	Heated low volume room (< 20 m²)
Air inlet and air outlet	■ Air inlet: outdoor air or extracted air (exhaust ventilation) ■ Air outlet: to adjacent room or outdoors

	ACOM
Low ve	olume room (< 20 m²) h can be refreshed

■ Air inlet: outdoor air or extracted air (exhaust ventilation)
■ Air outlet: in the room (ambient air)

A < 5 m
Heated high volume room (> 20 m²) (kitchen, bathroom)

■ Air inlet: Ambient air ■ Air outlet: To adjacent room or outdoors

# Thermodynamic water heaters

# TDF 300/3.5 280-L DUCTED WATER HEATER





#### + PRODUCTS

- Automatic, weekly, antilegionella function.
- Multiple safeguards: pressure valve, double safeguard against rises in temperature (manual/automatic).
- No contamination risk: the condenser coil is outside the tank
- Easy to install: closed refrigeration circuit - no intervention required.
- Anode and enamel or stainless provide anti-scale and anticorrosion protection

#### FEATURES





- → Refrigerant: R134a.
- → Water output temperature: 38 to 65°C.
- → Automatic regulation (heat pump and electrical resistance): thermal confort and performances.
- → Forced mode (electrical resistance).
- → Ready to install.
- → Absent mode.
- → Ideal for family of 5 people.
- → Large LCD screen for ease of use.
- → Air outlet delivering 25 Pa pressure: option for up to 10 m of duct.
- → 4-way valve: automatic defrosting.

Λ			FQ	9	$\bigcap$	ΩĪ	ES/	$/ \cap $	DTI	$\cap$	VIQ.
$\overline{}$	$\sim$	$\cup$	$ \circ$	$\cup$	$\smile$		$\square \cup \prime$	$\sim$		$\cup$ 1	$\sim$

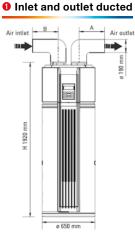


#### TDF 300/3.5 TECHNICAL DATA

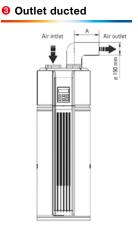
Model		AWHM-TDF300/3.5-H31			
Part number Enamel		7HP030007			
COP		2.74			
Water heating capacity	W	3000			
Rated capacity	W/A	4300/18.7			
Power supply		220-240V~ 50Hz			
Operation control		Auto/Manual startup, error alarm, timer,etc			
Protection system		TCO1, TCO2, T&P valve, automatic defrost, surge protector etc.			
Electric heater capacity	W	3000			
WATER PIPES					
Water inlet temperature	°C	Standard: 55°C, 38°C~65°C			
Water side exchanger		Safety condenser,copper tube wrapped around outside of storage tank			
Diameter of inlet		DN 20			
Diameter of outlet		DN 20			
Max. operating pressure	MPa	1.0			
EVAPORATOR					
Type of fin		Hydrophilic aluminium, Grooved copper tube			
Motor capacity	W	80			
Air outlet type		Outlet/inlet vertically, duct connection available			
OTHERS FEATURES					
Protection type		T 20 A 250 V c.a			
Refrigerant type		R134a (1200 g)			
Dimensions		ø 650 mm - 1920 H			
Water tank capacity	liters	280			
Weight	kg	145.5			

 $Test\ conditions:\ outdoor\ temperature\ of\ 15/12°C\ (dry\ bulb\ /\ wet\ bulb),\ input\ water\ temperature\ 15°C,\ output\ water\ temperature\ 45°C.$ 









Max. duct length	A+B < 10 m
Location	Heated low volume room (< 20 m²)
Air inlet and air outlet	■ Air inlet: outdoor air or extracted air (exhaust ventilation) ■ Air outlet: to adjacent room or outdoors

A < IV III
Low volume room (< 20 m²) which can be refreshed

■ Air inlet: outdoor air or extracted air (exhaust ventilation)
■ Air outlet: in the room (ambient air)

A C TO III
Heated high volume room (> 20 m²) (kitchen, bathroom)

■ Air inlet: Ambient air ■ Air outlet: To adjacent room or outdoors

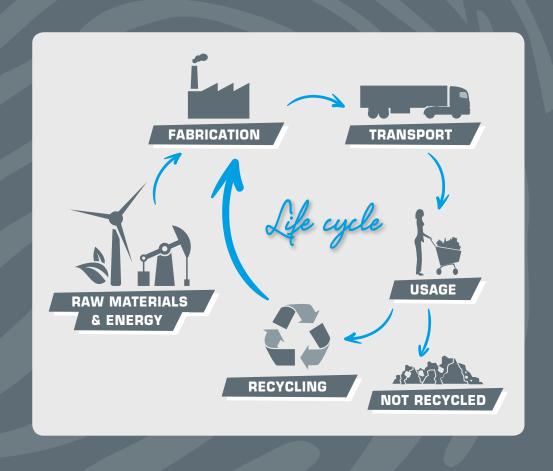
# PEP - Ecopassport®



Airwell is part of an eco-environmental approach including a life cycle analysis of our products while building a Product Environmental Profile (PEP).

This life cycle analysis (LCA) allowed to inventory and quantify, all along the products lifecycle, the physical material and energy flow associated to human activities. All the lifecycle phasis have been taken into acount: raw materials, manufacturing, transport, distribution, usage, end of life and recycling.

The PEP fits the ISO 14025, 14040 and 14044 expectations. It allows to anticipate the regulatory obligations and forms part of the eco-conception approach which Airwell wants to follow. Finally, building a POP allowed to calculate the environmental performance of some products.







#### HELP FOR DIMENSIONING THE HYDRAULIC ACCESSORIES

#### **■** Buffer volume

Airwell recommends a minimal water capacity being plugged to the heat pump. This capacity allows:

- → To ensure a sufficient inertia
- → Maintain a minimum run time of the compressor (anti short cycle)

Buffer volume range for a PAC BT (runtime 6 min):

Heat pump power (in kW) with 7°C/35°C conditions	4	6	8	10	12	14	16
Reduced power down to 20% for an Inverter heat pump (in kW)	1.2	1.8	2.4	3.0	3.6	4.2	4.8
Buffer volume capacity (in liters)	20	30	40	50	60	70	80

Buffer volume range for a PAC HT (runtime 6 min):

Heat pump power (in kW) with 7°C/35°C conditions	4	6	8	10	12	14	16
Buffer volume capacity (in liters)	70	100	140	170	200	240	280

#### **■** Expansion tank

The sizing of the expansion tank is to be done based on heating mode and allows to calculate:

- → The inflation pressure
- → Its capacity

The inflation pressure must be higher than the static pressure of the installation in such a way that, on cold cycle, the water can't come into the tank and the volume is optimum for absorbing the water dilatation.

The tank capacity must allow to collect the expansion volume of the installation.

For a pressure setting at 3 bars and a water installation at 45°C, we can use:

Maximum capacity of the installation (in liters)	Expansion tank capacity (in liters) for a static height untill:								
	5 m	10 m	15 m						
200	4	5	8						
250	5	7	10						
300	6	8	12						
400	8	11	16						
500	10	14	20						

75

NEW BUILD

#### **HEAT PUMP SELECTION**

#### Heat pump for heating and/or domestic hot water

- Do you need an estimate for your Airwell heat pump for your customer?
- Please fill in the form below and send it to your distributor.

INFORM	IATION SHEET to be t	fille	ed in by your approved	installer
File reference:			Date:	
INSTALLER				
Company:			Name:	
Address:				
Post code:			Town:	
Telephone:				
E-mail:				
CUSTOMER				
Company:			Name:	
Address:				
Post code:			Town:	
Telephone:			Mobile:	
Fax:			E-mail:	
LOCATION				
Location:			D	
Altitude:	n	n	Design temperature:	°C
HOUSE				
☐ Home energy label:			☐ Detached	☐ "Standard" insulation
☐ Veranda			Heated surface area:	m <sup>2</sup>
Ceiling height:	r	m	Required heating temperature*:	
Coming Prolights	<u> </u>	••	Trioquiled from ing terripore	ature*: °C
REQUIRED HEATING IN	STALLATION - AIR/W	ΆΤ	ER HEAT PUMP WITH	
☐ Radiators	☐ Heating floor		☐ Fan coil unit	
☐ Single phased	☐ Three phased		☐ Monobloc	☐ Split
0 1	<u>.                                      </u>		ı	
NUMBER OF PEOPLE I	LIVING IN THE HOUSE			
Number of people:				
INFORMATION / COMM	MENTS			

 $<sup>^{\</sup>star}$  Indoor temperature recommended: 19°C (energy consumption increase of 20% for 1°C added).



REFURBISHMENT

#### **HEAT PUMP SELECTION**

□ Boiler back-up □ Boiler replacemer	nt					
INF	ORMATION SHEET	to k	pe filled in by your inst	aller		
File reference:			Date:			
INSTALLER						
Company:			Name:			
Address:						
Post code:			Town:			
Telephone:			Mobile:			
Fax:			E-mail:			
CUSTOMER						
Company:			Name:			
Address:			TRAITION			
Post code:			Town:			
Telephone:			Mobile:			
Fax:			E-mail:			
LOCATION						
Location:			Decima tamanayatı ya		°C	
			Design temperature:		m <sup>2</sup>	
Altitude:		m				
Ceiling height:		m	Required heating temper	rature:	°C	
INSULATION						
☐ Very good	□ Average		☐ Little or no insulation			
LIFATING						
HEATING	D. Doduce d et night		D. Doducod night and do	, diana		
☐ Not reduced	☐ Reduced at night		☐ Reduced night and da	yurne		
HEATING INSTALLATIO	N					
☐ Radiators	☐ Heating floor		The house is heated to:		°C	
WINTERTIME			Can you put your hand o	un the radiators?		
Starting temperature in the	e radiators:	°C	Can you put your hand on the radiators?			
BOILER  Less than 5 years	D 5 to 10 years		☐ 10 to 20 years	Over 20 years		
Does the boiler supply the	5 to 10 years		If <b>YES</b> , indicate the number			
Poes the boller supply the NO	domestic not water?		of people living in the hou			
<u> </u>			or people living in the floor			
POWER CONSUMPTION						
☐ Heating oil: liters	☐ Propane:	kg	☐ Natural gas:		m <sup>3</sup>	
☐ Electricity:	kW/h	1	Real consumption:		€	
REQUIRED HEATING IN	ISTALLATION - AIR/	WΔT	ER HEAT PUMP WITH			
☐ Single phased	☐ Three phased		☐ Monobloc	- ☐ Split		
	· · · · · · · · · · · · · · · · · · ·					
<b>ADDITIONAL INFORMA</b>	TION:					
(Boiler type, if possible dra	aw a hydraulic diagram	n on	a sheet of paper)			



#### **HEAT PUMPS / THERMODYNAMIC WATER HEATERS**



#### R407C FLUID

R407C refrigerant fluid.



#### HEATING MODE OPERATIONAL DOWN TO -20°C OUTDOORS

Heating mode available even at very low outdoor temperatures through special design of the unit.



#### HIGH TEMPERATURE UP TO 65°C

High temperature production up to 65°C.



#### DOMESTIC HOT WATER

Production of domestic hot water.



#### FLOOR HEATING

Connection available with a low-temperature emitter.



#### HIGH-TEMPERATURE RADIATOR

Connection available with a high-temperature emitter.



#### BOILER REPLACEMENT

Replace an old, energy-consuming boiler with an efficient Airwell heat pump.



#### **BOILER BACK-UP**

Complement a boiler with a heat pump.



#### 2 WATER PROGRAMS

The regulator maintains the power of the heat pump in accordance with a water logic based on outdoor temperature. Two water programs availables and programmables.



#### COMPRESSOR AND PARTS WARRANTY

A 2-year parts warranty and a 2-year compressor warranty.



Patented concept.



Thermodynamic system comprising two compressors.



#### ULTRA QUIET

Advanced design for low sound level.



#### CERTIFIED ELECTRICAL PERFORMANCE

The product's electrical performance is certified according to French standards (NF).



#### CERTIFIED HEAT PUMP PERFORMANCE

The product's heat pump performance is certified according to French standards (NF).





#### Our Aftersales Service

Tel. ■+33 (0)1 76 21 82 95

**SPARE PARTS ORDERS:** 

Export e-mail sp@airwell-res.com

**TECHNICAL SUPPORT:** 

e-mail technical-spfr@airwell-res.com

